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Technical Memorandum

To:	Joel Carrasco	From:	Ronson Chee
Company:	Tetra Tech	Date:	August 3, 2010
Re:	Rosemont Raffinate Pond Volume Requirement	Doc #:	206/10-320877-5.3
CC:	David R. Krizek, P.E. (Tetra Tech)		

1.0 Introduction

This Technical Memorandum provides an updated volume requirement for the planned Raffinate Pond at the Rosemont Copper Project (Project) in Pima County, Arizona. This updated pond volume requirement is compared to the pond volume requirement submitted in the Aquifer Protection Permit (APP) application provided to the Arizona Department of Environmental Quality (ADEQ) in February 2009 (Tetra Tech, 2009a). This information is in response to the April 14, 2010 Comprehensive Request for Additional Information from ADEQ to Rosemont Copper Company (Rosemont). Specifically, this Technical Memorandum answers item no. 28 on page 12 of 18.

- *APP Volume 1, Table 7.16 – Raffinate Pond Volume Requirements: There is a discrepancy in the Raffinate Pond Volume Requirements and the Total Volume Required. Please reconcile the volumes (Minimum Pool Volume, Design Operating Volume and Freeboard Volume) to reflect the correct volume of raffinate required in the Raffinate Pond.*

2.0 Raffinate Pond Volume – APP Application

The capacity and storage design of the Raffinate Pond is described in Section 7.5.8 of the February 2009 APP application. Pond volume requirements are summarized in Table 7.16 on the APP application. A direct duplication of Section 7.5.8 from the February 2009 APP application is provided below:

7.5.8 Capacity and Storage Design (Original)

The Raffinate Pond will be sized to provide lined storage for the equivalent of four (4) hours of operational flows assuming maximum values for precipitation, evaporation, and ore moisture. In addition, the pond will be sized to contain a minimum pool depth of ten (10) feet with three (3) feet of freeboard. The dimensions and volume requirements for the Raffinate Pond are presented in Tables 7.15 and 7.16, respectively.

**Table 7.15 Raffinate Pond Dimensions**

Pond Base Width (feet)	Pond Base Length (feet)	Pond Top Width (feet)	Pond Top Length (feet)	Total Pond Depth (feet)	Pond Side Slopes (H:V)	Total Pond Volume (ft ³)
100.0	175.0	180.5	255.5	16.1	2.5:1	495,000

Table 7.16 Raffinate Pond Volume Requirements

Minimum Pool Depth (feet)	Minimum Pool Volume (ft ³)	Design Operating Volume (ft ³)	3 Feet Freeboard Volume (ft ³)	Total Volume Required (ft ³)
10.0	251,843	98,594	128,803	495,000

Table 7.15 provided “theoretical dimensions” based on water balance calculations. These dimensions are the minimum dimensions and pond volume necessary to satisfy the water balance calculations. Due to the complex nature of satisfying water balance requirements, along with actual design considerations, a range of suitable Raffinate Pond dimensions was created as a guide to designing the actual pond configuration. As long as the actual design dimensions fell within the suitable range of “theoretical dimensions”, the pond geometry was deemed adequate.

The “Total Volume Required” entry in Table 7.16 does not equate to the summation of the volume requirements. The “Total Volume Required” entry in Table 7.16 should have been labeled “Sum of Required Volumes” and be equal 479,240 cubic feet (ft³) (251,843 ft³ + 98,594 ft³ + 128,803 ft³). The “Total Volume Required” value of 495,000 ft³ listed in Table 7.15 is the volume of the actual Raffinate Pond design assumed in the APP application.

The summation of the volume requirements in Table 7.16 is 479,240 ft³, which is less than the total pond volume of 495,000 ft³ provided by the assumed design. This indicates an adequate pond design.

3.0 Raffinate Pond Volume – Updated

Since the submittal of the APP application, the Raffinate Pond has been through a series of changes. The changes included: an increase to eight (8) hours of operational flows versus four (4) hours and a change in location and geometry. These changes were assumed in the *Rosemont Heap Leach Facility Permit Design Report* dated May 2009 and provided to ADEQ (Tetra Tech, 2009b). In addition to the updated pond dimensions, the table entries were modified herein to clarify the volume requirements. Information for the updated tables was taken from the Technical Memorandum titled *Rosemont - Water Balance and Pond Sizing* dated April 17, 2009. This Technical Memorandum, which is included herein as Attachment 1, was

previously provided in the *Rosemont Heap Leach Facility Permit Design Report* dated May 2009. Based on this April 17, 2009 memo, the following should replace Section 7.5.8 in the APP application.

7.5.8 Capacity and Storage Design (Updated)

The Raffinate Pond will be sized to provide lined storage for the equivalent of eight (8) hours of operational flows assuming maximum values for precipitation, evaporation, and ore moisture. In addition, the pond will be sized to contain a minimum pool depth of ten (10) feet with three (3) feet of freeboard. The dimensions and volume requirements for the Raffinate Pond are presented in Tables 7.15 and 7.16, respectively.

Table 7.15 Raffinate Pond Dimensions

	Pond Base Width (feet)	Pond Base Length (feet)	Pond Top Width (feet)	Pond Top Length (feet)	Total Pond Depth (feet)	Pond Side Slopes (H:V)	Total Pond Volume (ft ³)
Design Requirements (Theoretical)	55	96.3	166.9	208.1	22.4	2.5:1	399,730
Actual	50	115	165	230	23	2.5:1	452,305

Table 7.16 Raffinate Pond Volume Requirements

10 Feet Minimum Pool Volume (ft ³)	Design Operating Volume (ft ³)	3 Feet Freeboard Volume (ft ³)	Sum of Required Volumes (ft ³)
98,887	194,435	95,992	389,314

In Table 7.15, the “Design Requirements (Theoretical)” entries are from the water balance calculations provided in Attachment 1. The “Actual” entries are the final design layout of the Raffinate Pond as shown in the *Rosemont Heap Leach Facility Permit Design Report* dated May 2009. Table 7.16 shows a change in the column entry from “Total Volume Required” to “Sum of Required Volumes” in comparison to the original Table 7.16 headings. Additionally, the first two (2) columns in the original Table 7.16 were combined, i.e., the column “Minimum Pool Depth” was deleted and the column heading “Minimum Pool Volume” was also changed to “10 Feet Minimum Pool Volume”. The “Sum of Required Volumes” entry in Table 7.16 (389,314 ft³) differs from the “Total Pond Volume” (399,730 ft³) in Table 7.15 based on the theoretical design



requirements due to the iterative nature of the water balance calculation and iteration tolerance - and therefore the difficultly in matching the two (2) numbers exactly.



REFERENCES

Tetra Tech (2009a). *Aquifer Protection Permit (APP) Application*. Prepared for Rosemont Copper Company. Report dated February 2009.

Tetra Tech (2009b). *Rosemont Heap Leach Facility Permit Design Report*. Prepared for Rosemont Copper Company. Report Dated May 2009.

ATTACHMENT A



Technical Memorandum

To: Joel Carrasco
From: Elton Smith
Project No: 114-320807-5.3
Subject: Rosemont – Water Balance and Pond Sizing
Date: April 17, 2009

1.0 Introduction

This Technical Memorandum presents methodologies and procedures for sizing of the various ponds proposed by Rosemont Copper for construction as part of the Rosemont Copper Project heap leach facility, which entails:

- Pregnant Leach Solution (PLS) Pond;
- Raffinate Solution Pond; and
- Stormwater Pond (for runoff from the Heap Leach Pad).

Once the ponds are sized, estimate the monthly fresh water make-up requirements of the Rosemont heap leach facility.

2.0 Method

Sizing of ponds involved in a heap leach water cycle follows a four-step process:

1. Create a schematic diagram of the heap leach water cycle focusing on inflows to the system, outflows from the system, and portions of the system where water storage exists.
2. Identify the subset of the water cycle on the schematic diagram that must be computed (using the principle of conservation of mass) in order to determine all normal inflows to the pond that is being sized.
3. Estimate maximum inflow rates to the pond that is being sized (in an average year) then compute design volumes by multiplying the aforementioned inflow rates by prescribed design durations.
4. Assume a base width and then compute the dimensions of the pond by stacking the design volumes and computing the height associated with each “slice” subject to the geometric constraints of the pond (side slopes, length to width ratio, etc.)

Water balance calculations to validate the pond sizing and estimate the monthly fresh water make-up requirements of the heap leach water cycle are based on the principle of conservation of mass, which may be expressed in its most basic form as:

$$\Delta S = (\Sigma I - \Sigma O) \times \Delta t$$

Where:

ΔS = Change in system volume;

ΣI = Sum of inflows to system;

ΣO = Sum of outflows from system; and

Δt = Elapsed time.

For storage structures within the Rosemont heap leach water balance model, normal operations may entail changes in the volume of water stored at the end of a simulated time increment (months). The estimated pond sizes are validated if their respective capacities are not exceeded during simulated operations in an average year.

At the system-wide level, the Rosemont heap leach water balance must operate under the criteria that $\Delta S = 0$. At the Rosemont site, local climatic conditions dictate that additional fresh make-up water has to be added to the system in given months, i.e., the Rosemont heap leach water balance cycle is a net evaporative system.

3.0 Assumptions

Leach ore properties

- Maximum Leach ore production rate = 38,000 tons per day (tpd) (Actual varies by year);
- Leach ore “as-mined” moisture content = 2.0%
- Leach ore field capacity = 7.0%
- Leach ore field capacity for make-up water = 10.0%

Raffinate solution application

- Raffinate application method = drip emitters
- Raffinate application evaporative loss rate = 3.0% (of the raffinate application rate)
- Target PLS flow rate to PLS Pond = 2,500 gallons per minute (gpm)

Heap Leach Pad design

- Active leach surface = 1,000,000 square feet (ft^2)
- Phase 1 lined area = 5,476,769 ft^2
- Phase 2 lined area = 4,511,933 ft^2
- Ultimate lined area = 9,988,702 ft^2

Pond design

- PLS Pond is sized for 8 hours of operational flow plus 24 hours of heap drain-down flow with an additional 3 feet (ft) of dry freeboard
- PLS drain-down flow rates are assumed equivalent to the estimated PLS Pond operational flow rates
- Raffinate Solution Pond is sized for 8 hours of operational flow with an additional 3 ft of dry freeboard
- Stormwater Pond is sized for the 100 year (yr), 24 hour precipitation event, which equals 4.75 inches (in), over the lined heap leach pad area with an additional 3 ft of dry freeboard. In addition, the Stormwater Pond has been sized to allow for a one hour shutdown in the leaching operation during the peak of the 100 year, 24 hour storm event. Six possible construction configurations of the heap leach were investigated for pond sizing, all having differing amounts of liner and/or ore. They are as follows:
 - Case 1: Assuming Phase 1 of the Heap Leach Pad is lined, but ore placement has not begun.
 - Case 2: Assuming both Phases of the Heap Leach Pad are lined and the Phase 1 pad contains 8.6MT of ore (end of year 1 estimated total),
 - Case 3: Assuming both Phases of the Heap Leach Pad are lined, but ore placement has not begun.
 - Case 4: Assuming both Phases of the Heap Leach Pad are lined and the Phase 1 pad contains 29.3 MT of ore (end of year 2 estimated total).
 - Case 5: Assuming both Phases of the Heap Leach Pad are lined, the Phase 1 pad contains 29.3 MT of ore (end of year 2 estimated total), and the Phase 2 pad contains 28.6 MT of ore (end of year 2 estimated total).
 - Case 6: Assuming both Phases of the Heap Leach Pad are lined, the Phase 1 pad contains 40 MT of ore (end of year estimated total), and the Phase 2 pad contains 35 MT of ore (end of year estimated total).
- Process pond (PLS and Raffinate) minimum operating depth = 10 ft
- Pond side slopes (interior) = 2.5 horizontal to 1 vertical (2.5:1)
- Pond shapes are frustums of inverted rectangular pyramids

Climate

- Pond surface evaporation coefficient = 0.70 (of Pan) as given in *Handbook of Applied Hydrology* (Chow, 1964)
- Wetted leach surface evaporation coefficient = 0.85 (of Pan) to account for the additional area exposed on the surface of the heap leach pad
- Average year precipitation values were taken from Santa Rita Experimental Range, Arizona: Average Total Precipitation (inches) (WRCC, 2008)

- Wet and dry year precipitation values were established by averaging the rainfall during the twenty wettest years and the twenty driest years, respectively. The raw precipitation data was obtained from *Nogales 6N, Arizona: Monthly Total Precipitation (inches)* (WRCC, 2008)
- Pan evaporation values were taken from Technical Memo, Rosemont Copper Project Design Storm and Precipitation Data/Design Criteria (Tetra Tech, April 2009)

4.0 Calculations

A schematic diagram of the Rosemont heap leach balance cycles is shown on Figure 1.

PLS Pond sizing focused on the subset of the Rosemont heap leach water balance cycle centered on the PLS Pond. As shown in Figure 1, normal inflow rates to the PLS Pond include the pregnant leach solution flow from the heap leach pad (G_{hl}) and direct precipitation on the PLS Pond (P_{pp}). Details of the PLS Pond sizing are given in Attachment 1, with associated water balance formulas taken from Figure 1. (Note that since the normal inflow rate (G_{hl}) is specified, average precipitation and evaporation data are not required for sizing the PLS Pond.)

Sizing of the Stormwater Pond was performed using three parameters: the lined area of the heap leach pad, design storm runoff from the heap leach pad, and direct precipitation on the Stormwater Pond during the design storm event. Details of the Stormwater Pond sizing are given in Attachment 2.

Raffinate Pond sizing focused on the subset of the Rosemont heap leach water balance cycle centered on inflows and outflows from the Raffinate Pond. Referring to Figure 1, the barren raffinate solution outflow rate to the heap leach pad (B_{rp}) can't exceed the sum of the barren raffinate solution inflow rate (B_{sx}), direct precipitation on the Raffinate Pond (P_{rp}), and the fresh water make-up rate (F_{fs}). Accordingly, the normal inflow rate to the heap leach pad was taken as B_{rp} . Details of the Raffinate Pond sizing are given in Attachment 3, with associated water balance formulas taken from Figure 1. (Note that for this calculation, the greatest required solution application rate is in the month of June at 3,253 gallons per minute from the dry year calculations.)

One year of Rosemont heap leach water cycle operations was simulated under average, dry, and wet year precipitation conditions using a water balance model based on the schematic and water balance equations shown on Figure 1. This model, detailed in Attachment 4a-d, was used to verify pond sizing and to determine monthly fresh water make-up required at the site. Similarly, Case 2 of the aforementioned heap leach configurations was used in the ultimate Stormwater Pond sizing because it produced the highest probable volume and it provided the closest approximation to the one year heap arrangement.

5.0 Conclusions/Results

For the sizing of each pond, various geometric alternatives were computed in order to provide a range of possible dimensions (see Table 2 for pond configurations and results). These results are detailed in Table 2 and are summarized below:

- PLS Pond – depending on the selected geometric configuration (in Table 2), the PLS Pond should have an ultimate capacity between 44 and 60 acre-feet.
- Stormwater Pond – depending on the selected geometric configuration, the Stormwater Pond should have an ultimate capacity between 84 and 97 acre-feet.
- Raffinate Pond – depending on the selected geometric configuration, the Raffinate Pond should have an ultimate capacity between 8 and 14 acre-feet.

The Rosemont heap leach water balance cycle was simulated with average, wet, and dry year climate values (see Climate Data Table 1) and pond configurations as indicated in Table 2 to determine the fresh water make-up requirements. The heap leach water balance results are detailed in Table 3. Key results are summarized below:

- As was mentioned in the Section 2.0, the Rosemont heap leach water balance cycle is a net evaporative system. The water balance results agree with this assertion as fresh water make-up is predicted year-round for all scenarios investigated.
- The results show that the consumptive maximum fresh water requirements for the Rosemont Copper Project are 753 gpm during the driest 20 years.

6.0 References

- Arizona Department of Environmental Quality (2005). *Arizona Mining BADCT Guidance Manual, Aquifer Protection Program*. Publication TB-04-01. Phoenix, AZ: ADEQ.
- Chow, V.T. (1964). *Handbook of Applied Hydrology*. New York, NY: McGraw-Hill.
- Tetra Tech (2009). *Rosemont Copper Project Design Storm and Precipitation Data/Design Criteria*. Technical Memo dated April 7, 2009.
- Western Regional Climate Center. (2008). *Nogales 6N, Arizona: Monthly Total Precipitation (inches)*. File retrieved on December 23, 2008 by Tetra Tech from URL: <http://www.wrcc.dri.edu/cgi-bin/cliMAIN.pl?az7593>. Reno, NV: WRCC.
- Western Regional Climate Center. (2008). *Santa Rita Experimental Range, Arizona: Average Total Precipitation (inches)*. File retrieved on December 23, 2008 by Tetra Tech from URL: <http://www.wrcc.dri.edu/cgi-bin/cliMAIN.pl?az7593>. Reno, NV: WRCC.

TABLES

Table 1 - Average Climate Data

Month No.	Operating Month	Avg. Year Precipitation ¹ (in/mo)	Dry Year Precipitation ² (in/mo)	Wet Year Precipitation ² (in/mo)	Pond Evaporation Coefficient (of Pan): 0.70		Active W.S. Evaporation ⁵ (in/mo)
					Pan Evaporation ³ (in/mo)	Pond Evaporation ⁴ (in/mo)	
1	Jan	1.63	0.10	2.32	4.13	2.89	3.51
2	Feb	1.46	0.14	1.73	4.28	3.00	3.64
3	Mar	1.46	0.10	1.85	7.11	4.98	6.04
4	Apr	0.69	0.01	0.94	8.50	5.95	7.23
5	May	0.24	0.00	0.57	10.38	7.27	8.82
6	Jun	0.62	0.02	1.12	10.75	7.53	9.14
7	Jul	4.87	2.09	6.67	4.93	3.45	4.19
8	Aug	4.32	2.21	6.32	2.89	2.02	2.46
9	Sep	2.15	0.39	2.92	4.40	3.08	3.74
10	Oct	1.62	0.08	3.16	6.15	4.31	5.23
11	Nov	1.15	0.18	1.30	4.11	2.88	3.49
12	Dec	1.96	0.13	3.21	3.89	2.72	3.31
Yearly Total		22.17	5.45	32.09	71.52	50.06	60.79

¹ Precipitation values were taken from *Santa Rita Experimental Range, Arizona: Average Total Precipitation (inches)* (WRCC, 2008).

² Precipitation values calculated from *Nogales 6N, Arizona: Monthly Total Precipitation (inches)* (WRCC, 2008).

³ Pan evaporation values were taken from Technical Memo, Rosemont Copper Project Design Storm and Precipitation Data/Design Criteria (Tetra Tech, April 2009).

⁴ Pond evaporation values were computed from pan evaporation values using an assumed pan evaporation coefficient of 0.70 as given in *Handbook of Applied Hydrology* (Chow, 1964).

⁵ Wetted surface evaporation values were computed from pan evaporation values using an assumed pan evaporation coefficient of 0.85 to account for the additional area exposed on the wetted surface of the heap leach pad.

Table 2 - Pond Sizing Results

Selected Pond	Base Width (ft)	Base Length (ft)	Top Width (ft)	Top Length (ft)	Total Depth (ft)	Ultimate Capacity (acre-ft)
PLS Pond	200.0	350.0	296.2	446.2	19.2	43.9
	215.0	376.3	308.2	469.5	18.6	47.6
	230.0	402.5	320.7	493.2	18.1	51.6
	245.0	428.8	333.4	517.2	17.7	55.8
	260.0	455.0	346.5	541.5	17.3	60.2
Raffinate Solution Pond	40.0	70.0	162.2	192.2	24.4	8.1
	55.0	96.3	166.9	208.1	22.4	9.2
	70.0	122.5	173.7	226.2	20.7	10.5
	85.0	148.8	182.2	246.0	19.4	12.1
	100.0	175.0	192.1	267.1	18.4	13.9
Stormwater Pond	360.0	450.0	459.0	499.0	19.8	84.0
	400.0	450.0	485.9	535.9	17.2	86.4
	450.0	500.0	524.4	574.4	14.9	89.5
	500.0	550.0	565.3	615.3	13.1	93.1
	550.0	600.0	608.0	658.0	11.6	97.1

Table 3 - Summary Year Water Balance Results

Make-Up Water Results			
Make-Up Water Value Description	Avg. Year Make-Up Water (gpm)	Dry Year Make-Up Water (gpm)	Wet Year Make-Up Water (gpm)
Minimum	566	597	538
Maximum	744	753	737

FIGURE

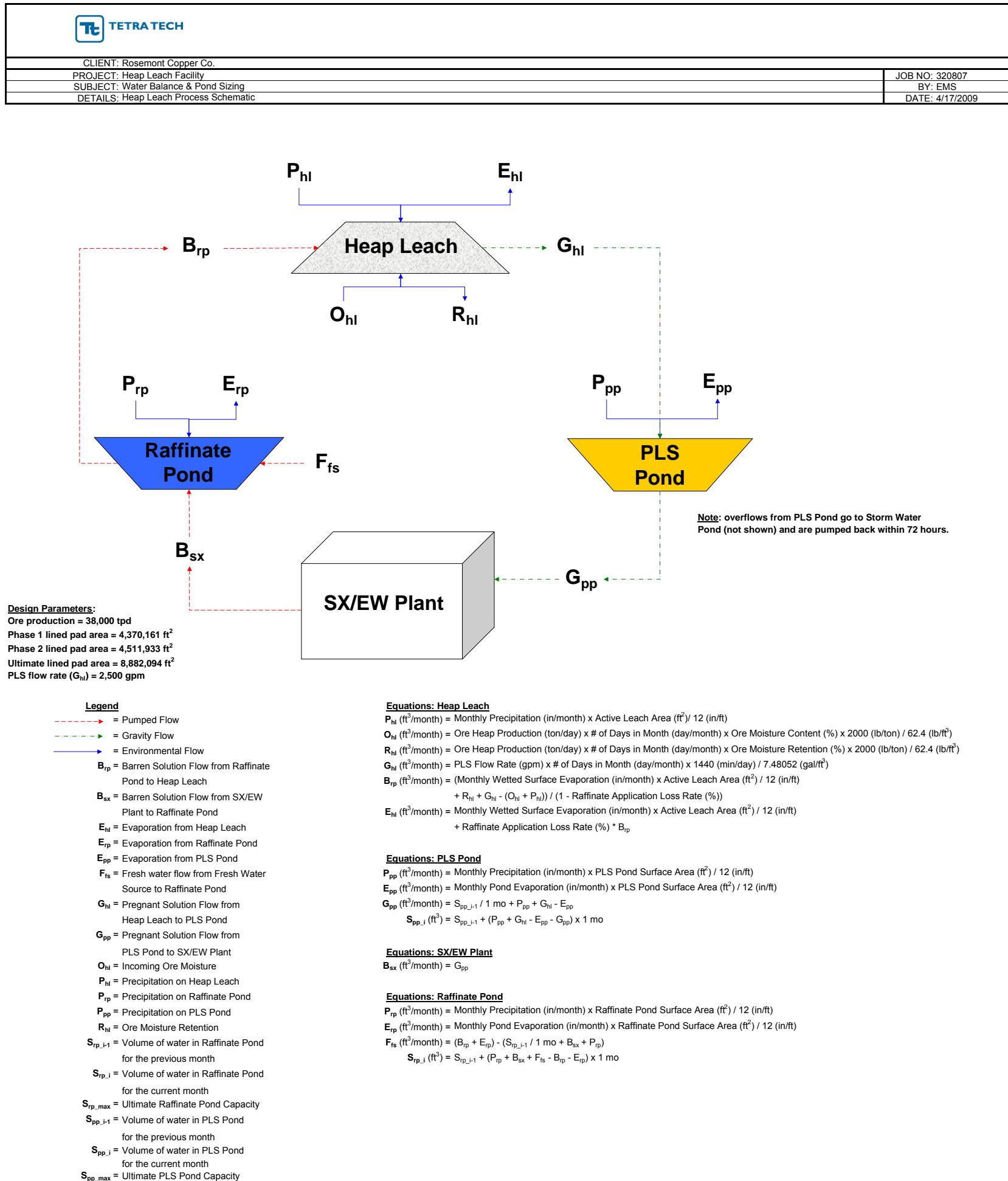


Figure 1 - Water Balance Schematic

ATTACHMENTS

**ATTACHMENT 1
PLS POND SIZING**



TETRA TECH

CLIENT: Rosemont Copper Co.

PROJECT: Heap Leach Facility

SUBJECT: Water Balance & Pond Sizing

JOB NO: 320807

BY: EMS

DETAILS: Attachment 1: PLS Pond Sizing

DATE: 4/17/2009

In order to size the PLS Pond, the normal operations volume and the drain-down volume (in the event of a spill) must be determined. In order to determine these values the pregnant solution flow from the Heap Leach Pad must be estimated as shown below:

PLS Pond Operating Flow Estimate (Part 1 - Design Criteria)			
PLS Flow Rate (gpm)	Pan Evaporation Coefficient	Operations Duration (hr)	Drain-down Duration (hr)
2,500	0.70	8	24

Since the PLS flow rate is known, the normal operations and the drain-down volumes can be calculated directly without having to consider environmental effects.

PLS Pond Op. Flow Est. (Part 2 - Calc.)		
Normal Op. Volume V_{op} (ft ³)	Drain-Down Volume V_{sp} (ft ³)	Total Volume $V_{sp} + V_{op}$ (ft ³)
160,417	481,250	641,667

Now, estimate the PLS Pond size based on given design assumptions and Arizona BADCT guidelines:

PLS Pond Sizing Estimate - Input						
Length to Width Ratio L/W (ft/ft)	Side Slopes z (H:1V)	Minimum Op. Depth d _{min} (ft)	Normal Op. Volume V _{op} (ft ³)	Drain-Down Volume V _{sp} (ft ³)	Design Storm Depth d _{st} (in)	Dry Freeboard d _{fb} (ft)
1.75	2.5	10.0	160,417	481,250	4.75	3.0

An iterative solution process was used, with assumptions in yellow cells and calculated comparisor results in green cells. (Tools → Goal Seek)

PLS Pond Base - Calculation			Min. Operations - Calc.		Normal Operations - Calculation			Drain-Down - Calculation		
Base Width W _o (ft)	Base Length L _o (ft)	Base Area A _o (ft ²)	Minimum Op. Area A _{min} (ft ²)	Minimum Op. Volume V _{min} (ft ³)	Assumed Op. Depth d _{op-a} (ft)	Calculated Op. Area A _{op-a} (ft ²)	Calculated Op. Volume V _{op-a} (ft ³)	Assumed D-D Depth d _{sp-a} (ft)	Calculated D-D Area A _{sp-a} (ft ²)	Calculated D-D Volume V _{sp-a} (ft ³)
200.0	350.0	70,000	100,000	845,553	1.6	105,145	160,417	4.3	119,850	481,250
215.0	376.3	80,894	112,956	964,800	1.4	117,810	160,417	3.9	131,786	481,250
230.0	402.5	92,575	126,700	1,091,922	1.2	131,293	160,417	3.5	144,597	481,250
245.0	428.8	105,044	141,231	1,226,920	1.1	145,590	160,417	3.2	158,276	481,250
260.0	455.0	118,300	156,550	1,369,792	1.0	160,697	160,417	2.9	172,814	481,250

Design Precipitation Event - Calculation							Dry Freeboard - Calc.	
Base Width W _o (ft)	Assumed Runoff Depth d _{ro-a} (in)	Calculated Runoff Area A _{ro-a} (ft ²)	Calculated Runoff Vol. V _{ro-a} (ft ³)	Calculated Storm Vol. V _{st} (ft ³)	Calculated Error (V _{ro-a} - V _{st}) (ft ³)	Dry Area A _{fb} (ft ²)	Dry Volume V _{fb} (ft ³)	
200.0	4.78	121,265	48,001	48,001	0	132,176	380,044	
215.0	4.78	133,270	52,753	52,753	0	144,711	416,853	
230.0	4.78	146,153	57,852	57,852	0	158,135	456,314	
245.0	4.77	159,905	63,296	63,296	0	172,439	498,397	
260.0	4.77	174,516	69,079	69,079	0	187,611	543,072	

PLS Pond Top - Calculation Results						
Base Width W _o (ft)	Total Depth d (ft)	Top Width W _d (ft)	Top Length L _d (ft)	Top Area A _d (ft ²)	Total Volume V _d (ft ³) (acre-ft)	
					(ft ²)	(acre)
200.0	19.2	296.2	446.2	132,176	3.0	1,913,834
215.0	18.6	308.2	469.5	144,711	3.3	2,074,753
230.0	18.1	320.7	493.2	158,135	3.6	2,246,531
245.0	17.7	333.4	517.2	172,439	4.0	2,429,138
260.0	17.3	346.5	541.5	187,611	4.3	2,622,539

↳ used for fresh water make-up estimation

Based on the results of this calculation, the PLS Pond can range in size from roughly 44 to 60 acre-ft, depending on the desired depth and plan area used.

ATTACHMENT 2
STORMWATER POND SIZING



CLIENT: Rosemont Copper Co.
 PROJECT: Heap Leach Facility
 SUBJECT: Water Balance & Pond Sizing
 DETAILS: Attachment 2a: Stormwater Volume - Case 1

JOB NO: 320807
 BY: EMS
 DATE: 4/17/2009

Model Assumptions	Value
Shutdown Duration	1 hr
Plant Flow	2,500 gpm
Runoff from slopes	25%
Total Lined Area	4,320,974 sq ft
Total Heap Slope Area	0 sq ft
Permeability	0.00328 ft/sec
Event Size	4.75 in
Process Flow	2,500 gpm 20,052 cu ft/hr
Tons Placed	38,000 t/d
Moisture of ore from Mine	2%
Field Capacity of ore	7%
Evaporation	3%

Average Distance Above Liner	Area	Time to Travel
0 ft	4,320,974 sq ft	0.00 hr
60 ft	0 sq ft	5.00 hr
120 ft	0 sq ft	10.00 hr
180 ft	0 sq ft	15.00 hr
240 ft	0 sq ft	20.00 hr
300 ft	0 sq ft	25.00 hr

Hour	% of Rainfall	Amount of Rainfall	Pump to Heap Leach	Total Inflow	Volume in Pond	Change in Volume	Process Flow	Ore Wetting	Evaporation	Slope Run-Off	Ore Depth:	0 ft	Cumulative Total
											Area at Depth:	4,320,974 sq ft	
0	0.0%	0.00000 ft	0 cu ft	0 cu ft	0 cu ft	0 cu ft	0 cu ft	0 cu ft	0 cu ft	0 cu ft	0 cu ft	0 cu ft	0 cu ft
1	15.9%	0.06301 ft	0 cu ft	269,737 cu ft	269,737 cu ft	269,737 cu ft	0 cu ft	-2,536 cu ft	0 cu ft	0 cu ft	272,273 cu ft	269,737 cu ft	
2	31.8%	0.06301 ft	-20,052 cu ft	269,135 cu ft	518,820 cu ft	249,083 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	0 cu ft	272,273 cu ft	538,872 cu ft	
3	42.7%	0.04303 ft	-20,052 cu ft	182,774 cu ft	681,541 cu ft	162,722 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	0 cu ft	185,911 cu ft	721,645 cu ft	
4	53.6%	0.04303 ft	-20,052 cu ft	182,774 cu ft	844,263 cu ft	162,722 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	0 cu ft	185,911 cu ft	904,419 cu ft	
5	63.6%	0.03972 ft	-20,052 cu ft	168,510 cu ft	992,721 cu ft	148,456 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	0 cu ft	171,644 cu ft	1,072,929 cu ft	
6	73.3%	0.03831 ft	-20,052 cu ft	162,397 cu ft	1,135,066 cu ft	142,345 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	0 cu ft	165,533 cu ft	1,235,326 cu ft	
7	78.2%	0.01945 ft	-20,052 cu ft	80,920 cu ft	1,195,934 cu ft	80,868 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	0 cu ft	84,057 cu ft	1,316,246 cu ft	
8	83.1%	0.01945 ft	-20,052 cu ft	80,920 cu ft	1,256,801 cu ft	80,868 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	0 cu ft	84,057 cu ft	1,397,169 cu ft	
9	86.1%	0.01184 ft	-20,052 cu ft	48,028 cu ft	1,284,777 cu ft	27,975 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	0 cu ft	51,165 cu ft	1,445,193 cu ft	
10	89.1%	0.01184 ft	-20,052 cu ft	48,028 cu ft	1,312,752 cu ft	27,975 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	0 cu ft	51,165 cu ft	1,493,221 cu ft	
11	90.8%	0.00677 ft	-20,052 cu ft	26,100 cu ft	1,318,799 cu ft	6,047 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	0 cu ft	29,237 cu ft	1,519,320 cu ft	
12	92.5%	0.00677 ft	-20,052 cu ft	26,100 cu ft	1,324,847 cu ft	6,047 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	0 cu ft	29,237 cu ft	1,545,420 cu ft	
13	93.8%	0.00507 ft	-20,052 cu ft	18,790 cu ft	1,323,585 cu ft	-1,263 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	0 cu ft	21,928 cu ft	1,564,210 cu ft	
14	95.1%	0.00507 ft	-20,052 cu ft	18,790 cu ft	1,322,323 cu ft	-1,262 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	0 cu ft	21,928 cu ft	1,583,000 cu ft	
15	96.0%	0.00381 ft	-20,052 cu ft	13,308 cu ft	1,315,579 cu ft	-6,744 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	0 cu ft	16,446 cu ft	1,596,308 cu ft	
16	97.0%	0.00381 ft	-20,052 cu ft	13,308 cu ft	1,308,835 cu ft	-6,744 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	0 cu ft	16,446 cu ft	1,609,617 cu ft	
17	97.8%	0.00296 ft	-20,052 cu ft	9,654 cu ft	1,298,437 cu ft	-10,399 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	0 cu ft	12,791 cu ft	1,619,270 cu ft	
18	98.5%	0.00296 ft	-20,052 cu ft	9,654 cu ft	1,288,038 cu ft	-10,399 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	0 cu ft	12,791 cu ft	1,628,924 cu ft	
19	99.0%	0.00211 ft	-20,052 cu ft	5,999 cu ft	1,273,985 cu ft	-14,053 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	0 cu ft	9,137 cu ft	1,634,923 cu ft	
20	99.6%	0.00211 ft	-20,052 cu ft	5,999 cu ft	1,259,932 cu ft	-14,053 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	0 cu ft	9,137 cu ft	1,640,921 cu ft	
21	99.8%	0.00085 ft	-20,052 cu ft	517 cu ft	1,240,397 cu ft	-19,535 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	0 cu ft	3,655 cu ft	1,641,438 cu ft	
22	100.0%	0.00085 ft	-20,052 cu ft	517 cu ft	1,220,861 cu ft	-23,190 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	0 cu ft	3,655 cu ft	1,641,955 cu ft	
23	100.0%	0.00000 ft	-20,052 cu ft	-3,138 cu ft	1,197,671 cu ft	-23,190 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	0 cu ft	0 cu ft	1,638,817 cu ft	
24	100.0%	0.00000 ft	-20,052 cu ft	-3,138 cu ft	1,174,482 cu ft	-23,190 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	0 cu ft	0 cu ft	1,635,679 cu ft	
25			-20,052 cu ft	-3,138 cu ft	1,151,292 cu ft	-23,190 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	0 cu ft	0 cu ft	1,632,542 cu ft	
26			-20,052 cu ft	-3,138 cu ft	1,128,102 cu ft	-23,190 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	0 cu ft	0 cu ft	1,629,404 cu ft	
27			-20,052 cu ft	-3,138 cu ft	1,104,912 cu ft	-23,190 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	0 cu ft	0 cu ft	1,626,266 cu ft	
28			-20,052 cu ft	-3,138 cu ft	1,081,722 cu ft	-23,190 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	0 cu ft	0 cu ft	1,623,128 cu ft	
29			-20,052 cu ft	-3,138 cu ft	1,058,532 cu ft	-23,190 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	0 cu ft	0 cu ft	1,619,990 cu ft	
30			-20,052 cu ft	-3,138 cu ft	1,035,342 cu ft	-23,190 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	0 cu ft	0 cu ft	1,616,853 cu ft	
31			-20,052 cu ft	-3,138 cu ft	1,012,152 cu ft	-23,190 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	0 cu ft	0 cu ft	1,613,715 cu ft	
32			-20,052 cu ft	-3,138 cu ft	988,962 cu ft	-23,190 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	0 cu ft	0 cu ft	1,610,577 cu ft	
33			-20,052 cu ft	-3,138 cu ft	965,772 cu ft	-23,190 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	0 cu ft	0 cu ft	1,607,439 cu ft	
34			-20,052 cu ft	-3,138 cu ft	942,583 cu ft	-23,190 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	0 cu ft	0 cu ft	1,604,301 cu ft	
35			-20,052 cu ft	-3,138 cu ft	919,393 cu ft	-23,190 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	0 cu ft	0 cu ft	1,601,163 cu ft	
36			-20,052 cu ft	-3,138 cu ft	896,203 cu ft	-23,190 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	0 cu ft	0 cu ft	1,598,026 cu ft	
37			-20,052 cu ft	-3,138 cu ft	873,013 cu ft	-23,190 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	0 cu ft	0 cu ft	1,594,888 cu ft	
38			-20,052 cu ft	-3,138 cu ft	849,823 cu ft	-23,190 cu ft	20,052 cu ft</						

 TETRA TECH CLIENT: Rosemont Copper Co. PROJECT: Heap Leach Facility SUBJECT: Water Balance & Pond Sizing DETAILS: Attachment 2b: Stormwater Volume - Case 2		JOB NO: 320807 BY: EMS DATE: 4/17/2009																																																																					
<table border="1"> <thead> <tr> <th>Model Assumptions</th> <th>Value</th> <th>Average Distance Above Liner</th> <th>Area</th> <th>Time to Travel</th> </tr> </thead> <tbody> <tr> <td>Shutdown Duration</td> <td>1 hr</td> <td>0 ft</td> <td>7,365,457 sq ft</td> <td>0.00 hr</td> </tr> <tr> <td>Plant Flow</td> <td>2,500 gpm</td> <td>60 ft</td> <td>1,011,782 sq ft</td> <td>5.00 hr</td> </tr> <tr> <td>Runoff from slopes</td> <td>25%</td> <td>120 ft</td> <td>213,270 sq ft</td> <td>10.00 hr</td> </tr> <tr> <td>Total Lined Area</td> <td>8,590,509 sq ft</td> <td>180 ft</td> <td>0 sq ft</td> <td>15.00 hr</td> </tr> <tr> <td>Total Heap Slope Area</td> <td>1,225,052 sq ft</td> <td>240 ft</td> <td>0 sq ft</td> <td>20.00 hr</td> </tr> <tr> <td>Permeability</td> <td>0.00328 ft/sec</td> <td>300 ft</td> <td>0 sq ft</td> <td>25.00 hr</td> </tr> <tr> <td>Event Size</td> <td>4.75 in</td> <td></td> <td></td> <td></td> </tr> <tr> <td>Process Flow</td> <td>2,500 gpm</td> <td></td> <td></td> <td></td> </tr> <tr> <td></td> <td>20,052 cu ft/hr</td> <td></td> <td></td> <td></td> </tr> <tr> <td>Tons Placed</td> <td>38,000 t/d</td> <td></td> <td></td> <td></td> </tr> <tr> <td>Moisture of ore from Mine</td> <td>2%</td> <td></td> <td></td> <td></td> </tr> <tr> <td>Field Capacity of ore</td> <td>7%</td> <td></td> <td></td> <td></td> </tr> <tr> <td>Evaporation</td> <td>3%</td> <td></td> <td></td> <td></td> </tr> </tbody> </table>		Model Assumptions	Value	Average Distance Above Liner	Area	Time to Travel	Shutdown Duration	1 hr	0 ft	7,365,457 sq ft	0.00 hr	Plant Flow	2,500 gpm	60 ft	1,011,782 sq ft	5.00 hr	Runoff from slopes	25%	120 ft	213,270 sq ft	10.00 hr	Total Lined Area	8,590,509 sq ft	180 ft	0 sq ft	15.00 hr	Total Heap Slope Area	1,225,052 sq ft	240 ft	0 sq ft	20.00 hr	Permeability	0.00328 ft/sec	300 ft	0 sq ft	25.00 hr	Event Size	4.75 in				Process Flow	2,500 gpm					20,052 cu ft/hr				Tons Placed	38,000 t/d				Moisture of ore from Mine	2%				Field Capacity of ore	7%				Evaporation	3%			
Model Assumptions	Value	Average Distance Above Liner	Area	Time to Travel																																																																			
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Total Lined Area	8,590,509 sq ft	180 ft	0 sq ft	15.00 hr																																																																			
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Hour	% of Rainfall	Amount of Rainfall	Pump to Heap Leach	Total Inflow	Volume in Pond	Change in Volume	Process Flow	Ore Wetting	Evaporation	Slope Run-Off	Ore Depth:	0 ft	60 ft	120 ft	Cumulative Total
											Area at Depth:	7,365,457 sq ft	1,011,782 sq ft	213,270 sq ft	
0	0.0%	0.00000 ft	0 cu ft	0 cu ft	0 cu ft	0 cu ft	0 cu ft	0 cu ft	0 cu ft	0 cu ft	0 cu ft	0 cu ft	0 cu ft	0 cu ft	0 cu ft
1	15.9%	0.06301 ft	477,514 cu ft	477,514 cu ft	477,514 cu ft	-2,536 cu ft	0 cu ft	-2,536 cu ft	15,939 cu ft	464,112 cu ft	464,112 cu ft	464,112 cu ft	464,112 cu ft	464,112 cu ft	477,514 cu ft
2	31.8%	0.06301 ft	-20,052 cu ft	476,912 cu ft	934,374 cu ft	456,860 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	15,939 cu ft	316,901 cu ft	316,901 cu ft	316,901 cu ft	316,901 cu ft	954,426 cu ft
3	42.7%	0.04303 ft	-20,052 cu ft	324,647 cu ft	1,238,395 cu ft	304,595 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	10,883 cu ft	316,901 cu ft	316,901 cu ft	316,901 cu ft	316,901 cu ft	1,279,073 cu ft
4	53.6%	0.04303 ft	-20,052 cu ft	324,647 cu ft	1,543,564 cu ft	304,595 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	10,883 cu ft	316,901 cu ft	316,901 cu ft	316,901 cu ft	316,901 cu ft	1,603,720 cu ft
5	63.6%	0.03972 ft	-20,052 cu ft	299,498 cu ft	1,823,010 cu ft	279,446 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	10,048 cu ft	292,588 cu ft	292,588 cu ft	292,588 cu ft	292,588 cu ft	1,903,218 cu ft
6	73.3%	0.03831 ft	-20,052 cu ft	336,536 cu ft	2,139,494 cu ft	316,484 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	9,690 cu ft	282,168 cu ft	282,168 cu ft	282,168 cu ft	282,168 cu ft	2,239,755 cu ft
7	78.2%	0.01945 ft	-20,052 cu ft	192,881 cu ft	2,312,324 cu ft	172,829 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	4,921 cu ft	143,283 cu ft	143,283 cu ft	143,283 cu ft	143,283 cu ft	2,432,636 cu ft
8	83.1%	0.01945 ft	-20,052 cu ft	177,715 cu ft	2,469,986 cu ft	157,663 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	4,921 cu ft	143,283 cu ft	143,283 cu ft	143,283 cu ft	143,283 cu ft	2,610,351 cu ft
9	86.1%	0.01184 ft	-20,052 cu ft	119,722 cu ft	2,568,656 cu ft	99,670 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	2,995 cu ft	87,216 cu ft	87,216 cu ft	87,216 cu ft	87,216 cu ft	2,730,073 cu ft
10	89.1%	0.01184 ft	-20,052 cu ft	117,217 cu ft	2,668,822 cu ft	97,165 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	2,995 cu ft	87,216 cu ft	87,216 cu ft	87,216 cu ft	87,216 cu ft	2,847,290 cu ft
11	90.8%	0.00677 ft	-20,052 cu ft	87,561 cu ft	2,734,330 cu ft	67,509 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	1,712 cu ft	49,837 cu ft	49,837 cu ft	49,837 cu ft	49,837 cu ft	2,934,851 cu ft
12	92.5%	0.00677 ft	-20,052 cu ft	73,252 cu ft	2,787,530 cu ft	53,200 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	1,712 cu ft	49,837 cu ft	49,837 cu ft	49,837 cu ft	49,837 cu ft	3,008,103 cu ft
13	93.8%	0.00507 ft	-20,052 cu ft	57,168 cu ft	2,824,646 cu ft	37,116 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	1,284 cu ft	37,378 cu ft	37,378 cu ft	37,378 cu ft	37,378 cu ft	3,065,271 cu ft
14	95.1%	0.00507 ft	-20,052 cu ft	51,391 cu ft	2,855,985 cu ft	31,339 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	1,284 cu ft	6,230 cu ft	6,230 cu ft	6,230 cu ft	6,230 cu ft	3,116,663 cu ft
15	96.0%	0.00381 ft	-20,052 cu ft	41,198 cu ft	2,877,131 cu ft	21,146 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	963 cu ft	28,034 cu ft	28,034 cu ft	28,034 cu ft	28,034 cu ft	3,157,861 cu ft
16	97.0%	0.00381 ft	-20,052 cu ft	37,121 cu ft	2,894,200 cu ft	17,069 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	963 cu ft	5,136 cu ft	5,136 cu ft	5,136 cu ft	5,136 cu ft	6,128 cu ft
17	97.8%	0.00296 ft	-20,052 cu ft	27,661 cu ft	2,901,809 cu ft	7,609 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	749 cu ft	21,804 cu ft	21,804 cu ft	21,804 cu ft	21,804 cu ft	3,222,642 cu ft
18	98.5%	0.00296 ft	-20,052 cu ft	26,377 cu ft	2,908,134 cu ft	6,325 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	749 cu ft	21,804 cu ft	21,804 cu ft	21,804 cu ft	21,804 cu ft	3,249,020 cu ft
19	99.0%	0.00211 ft	-20,052 cu ft	18,716 cu ft	2,906,799 cu ft	-1,336 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	535 cu ft	15,574 cu ft	15,574 cu ft	15,574 cu ft	15,574 cu ft	3,267,736 cu ft
20	99.6%	0.00211 ft	-20,052 cu ft	17,753 cu ft	2,904,500 cu ft	-2,299 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	535 cu ft	15,574 cu ft	15,574 cu ft	15,574 cu ft	15,574 cu ft	3,285,490 cu ft
21	99.8%	0.00085 ft	-20,052 cu ft	7,276 cu ft	2,891,724 cu ft	-12,778 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	214 cu ft	6,230 cu ft	6,230 cu ft	6,230 cu ft	6,230 cu ft	3,292,766 cu ft
22	100.0%	0.00085 ft	-20,052 cu ft	6,834 cu ft	2,878,307 cu ft	-13,418 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	214 cu ft	2,246 cu ft	2,246 cu ft	2,246 cu ft	2,246 cu ft	3,288,301 cu ft
23	100.0%	0.00000 ft	-20,052 cu ft	-80 cu ft	2,858,175 cu ft	-20,132 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	0 cu ft	0 cu ft	0 cu ft	0 cu ft	0 cu ft	3,299,321 cu ft
24	100.0%	0.00000 ft	-20,052 cu ft	-722 cu ft	2,837,401 cu ft	-20,774 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	0 cu ft	0 cu ft	0 cu ft	0 cu ft	0 cu ft	3,299,599 cu ft
25			-20,052 cu ft	-924 cu ft	2,816,425 cu ft	-20,977 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	0 cu ft	609 cu ft	609 cu ft	609 cu ft	609 cu ft	3,297,675 cu ft
26			-20,052 cu ft	-1,887 cu ft	2,794,485 cu ft	-21,939 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	0 cu ft	642 cu ft	642 cu ft	642 cu ft	642 cu ft	3,295,787 cu ft
27			-20,052 cu ft	-2,022 cu ft	2,772,411 cu ft	-22,075 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	0 cu ft	474 cu ft	474 cu ft	474 cu ft	474 cu ft	3,293,765 cu ft
28			-20,052 cu ft	-2,664 cu ft	2,749,694 cu ft	-22,716 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	0 cu ft	0 cu ft	0 cu ft	0 cu ft	0 cu ft	3,291,101 cu ft
29			-20,052 cu ft	-2,800 cu ft	2,726,843 cu ft	-22,852 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	0 cu ft	338 cu ft	338 cu ft	338 cu ft	338 cu ft	3,288,301 cu ft
30			-20,052 cu ft	-2,800 cu ft	2,703,991 cu ft	-22,852 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	0 cu ft					



CLIENT: Rosemont Copper Co.
 PROJECT: Heap Leach Facility
 SUBJECT: Water Balance & Pond Sizing
 DETAILS: Attachment 2c: Stormwater Volume - Case 3

JOB NO: 320807
 BY: EMS
 DATE: 4/17/2009

Model Assumptions	Value
Shutdown Duration	1 hr
Plant Flow	2,500 gpm
Runoff from slopes	25%
Total Lined Area	8,590,509 sq ft
Total Heap Slope Area	0 sq ft
Permeability	0.00328 ft/sec
Event Size	4.75 in
Process Flow	2,500 gpm 20,052 cu ft/hr
Tons Placed	38,000 t/d
Moisture of ore from Mine	2%
Field Capacity of ore	7%
Evaporation	3%

Average Distance Above Liner	Area	Time to Travel
0 ft	8,590,509 sq ft	0.00 hr
60 ft	0 sq ft	5.00 hr
120 ft	0 sq ft	10.00 hr
180 ft	0 sq ft	15.00 hr
240 ft	0 sq ft	20.00 hr
300 ft	1 sq ft	25.00 hr

Hour	% of Rainfall	Amount of Rainfall	Pump to Heap Leach	Total Inflow	Volume in Pond	Change in Volume	Process Flow	Ore Wetting	Evaporation	Slope Run-Off	Ore Depth:	0 ft	Cumulative Total
											Area at Depth:	8,590,509 sq ft	
0	0.0%	0.00000 ft	0 cu ft	0 cu ft	0 cu ft	0 cu ft	0 cu ft	0 cu ft	0 cu ft	0 cu ft	0 cu ft	0 cu ft	0 cu ft
1	15.9%	0.06301 ft	538,768 cu ft	538,768 cu ft	538,768 cu ft	538,768 cu ft	0 cu ft	-2,536 cu ft	0 cu ft	0 cu ft	541,305 cu ft	538,768 cu ft	
2	31.8%	0.06301 ft	-20,052 cu ft	538,167 cu ft	1,066,883 cu ft	518,115 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	0 cu ft	541,305 cu ft	1,076,935 cu ft	
3	42.7%	0.04303 ft	-20,052 cu ft	366,472 cu ft	1,403,303 cu ft	346,420 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	0 cu ft	369,610 cu ft	1,443,407 cu ft	
4	53.6%	0.04303 ft	-20,052 cu ft	1,749,723 cu ft	346,420 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	0 cu ft	369,610 cu ft	1,809,879 cu ft		
5	63.6%	0.03972 ft	-20,052 cu ft	338,115 cu ft	2,067,785 cu ft	318,063 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	0 cu ft	341,253 cu ft	2,147,994 cu ft	
6	73.3%	0.03831 ft	-20,052 cu ft	325,962 cu ft	2,373,695 cu ft	305,910 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	0 cu ft	329,099 cu ft	2,473,955 cu ft	
7	78.2%	0.01945 ft	-20,052 cu ft	163,976 cu ft	2,517,619 cu ft	143,924 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	0 cu ft	167,114 cu ft	2,637,932 cu ft	
8	83.1%	0.01945 ft	-20,052 cu ft	163,976 cu ft	2,661,543 cu ft	143,924 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	0 cu ft	167,114 cu ft	2,801,900 cu ft	
9	86.1%	0.01184 ft	-20,052 cu ft	98,584 cu ft	2,740,075 cu ft	78,532 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	0 cu ft	101,722 cu ft	2,900,492 cu ft	
10	89.1%	0.01184 ft	-20,052 cu ft	98,584 cu ft	2,818,607 cu ft	78,532 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	0 cu ft	101,722 cu ft	2,999,076 cu ft	
11	90.8%	0.00677 ft	-20,052 cu ft	54,989 cu ft	2,853,544 cu ft	34,937 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	0 cu ft	58,127 cu ft	3,054,065 cu ft	
12	92.5%	0.00677 ft	-20,052 cu ft	54,989 cu ft	2,888,481 cu ft	34,937 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	0 cu ft	58,127 cu ft	3,109,053 cu ft	
13	93.8%	0.00507 ft	-20,052 cu ft	40,457 cu ft	2,908,886 cu ft	20,405 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	0 cu ft	43,595 cu ft	3,149,511 cu ft	
14	95.1%	0.00507 ft	-20,052 cu ft	40,457 cu ft	2,929,291 cu ft	20,405 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	0 cu ft	43,595 cu ft	3,189,968 cu ft	
15	96.0%	0.00381 ft	-20,052 cu ft	29,558 cu ft	2,938,797 cu ft	9,506 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	0 cu ft	32,690 cu ft	3,219,526 cu ft	
16	97.0%	0.00381 ft	-20,052 cu ft	29,558 cu ft	2,948,303 cu ft	9,506 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	0 cu ft	32,690 cu ft	3,249,085 cu ft	
17	97.8%	0.00296 ft	-20,052 cu ft	22,293 cu ft	2,950,544 cu ft	2,241 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	0 cu ft	25,430 cu ft	3,271,377 cu ft	
18	98.5%	0.00296 ft	-20,052 cu ft	22,293 cu ft	2,952,784 cu ft	2,241 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	0 cu ft	25,430 cu ft	3,293,670 cu ft	
19	99.0%	0.00211 ft	-20,052 cu ft	15,027 cu ft	2,947,759 cu ft	-5,025 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	0 cu ft	18,165 cu ft	3,308,697 cu ft	
20	99.6%	0.00211 ft	-20,052 cu ft	15,027 cu ft	2,942,734 cu ft	-5,025 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	0 cu ft	18,165 cu ft	3,323,723 cu ft	
21	99.8%	0.00085 ft	-20,052 cu ft	4,128 cu ft	2,926,810 cu ft	-15,924 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	0 cu ft	7,268 cu ft	3,327,851 cu ft	
22	100.0%	0.00085 ft	-20,052 cu ft	4,128 cu ft	2,910,886 cu ft	-15,924 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	0 cu ft	7,268 cu ft	3,331,979 cu ft	
23	100.0%	0.00000 ft	-20,052 cu ft	-3,138 cu ft	2,887,696 cu ft	-23,190 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	0 cu ft	3,328,842 cu ft		
24	100.0%	0.00000 ft	-20,052 cu ft	-3,138 cu ft	2,864,506 cu ft	-23,190 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	0 cu ft	3,325,704 cu ft		
25			-20,052 cu ft	-3,138 cu ft	2,841,316 cu ft	-23,190 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	0 cu ft	3,322,566 cu ft		
26			-20,052 cu ft	-3,138 cu ft	2,818,126 cu ft	-23,190 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	0 cu ft	3,319,428 cu ft		
27			-20,052 cu ft	-3,138 cu ft	2,794,936 cu ft	-23,190 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	0 cu ft	3,316,290 cu ft		
28			-20,052 cu ft	-3,138 cu ft	2,771,746 cu ft	-23,190 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	0 cu ft	3,313,152 cu ft		
29			-20,052 cu ft	-3,138 cu ft	2,748,556 cu ft	-23,190 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	0 cu ft	3,310,015 cu ft		
30			-20,052 cu ft	-3,138 cu ft	2,725,366 cu ft	-23,190 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	0 cu ft	3,306,877 cu ft		
31			-20,052 cu ft	-3,138 cu ft	2,702,177 cu ft	-23,190 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	0 cu ft	3,303,739 cu ft		
32			-20,052 cu ft	-3,138 cu ft	2,678,987 cu ft	-23,190 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	0 cu ft	3,300,601 cu ft		
33			-20,052 cu ft	-3,138 cu ft	2,655,797 cu ft	-23,190 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	0 cu ft	3,297,463 cu ft		
34			-20,052 cu ft	-3,138 cu ft	2,632,607 cu ft	-23,190 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	0 cu ft	3,294,326 cu ft		
35			-20,052 cu ft	-3,138 cu ft	2,609,417 cu ft	-23,190 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	0 cu ft	3,291,188 cu ft		
36			-20,052 cu ft	-3,138 cu ft	2,586,227 cu ft	-23,190 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	0 cu ft	3,288,050 cu ft		
37			-20,052 cu ft	-3,138 cu ft	2,563,037 cu ft	-23,190 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	0 cu ft	3,284,912 cu ft		
38			-20,052 cu ft	-3,138 cu ft	2,539,847 cu ft	-23,190 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft				



CLIENT: Rosemont Copper Co.

PROJECT: Heap Leach Facility

SUBJECT: Water Balance & Pond Sizing

DETAILS: Attachment 2d: Stormwater Volume - Case 4

JOB NO: 320807

BY: EMS

DATE: 4/17/2009

Model Assumptions	Value	Average Distance Above Liner	Area	Time to Travel
Shutdown Duration	1 hr	0 ft	5,121,891 sq ft	0.00 hr
Plant Flow	2,500 gpm	60 ft	1,573,729 sq ft	5.00 hr
Runoff from slopes	25%	120 ft	1,196,429 sq ft	10.00 hr
Total Lined Area	8,590,509 sq ft	180 ft	688,800 sq ft	15.00 hr
Total Heap Slope Area	3,468,616 sq ft	240 ft	9,660 sq ft	20.00 hr
Permeability	0.00328 ft/sec	300 ft	0 sq ft	25.00 hr
Event Size	4.75 in			
Process Flow	2,500 gpm			
Tons Placed	38,000 t/d			
Moisture of ore from Mine	2%			
Field Capacity of ore	7%			
Evaporation	3%			

Hour	% of Rainfall	Amount of Rainfall	Pump to Heap Leach	Total Inflow	Volume in Pond	Change in Volume	Process Flow	Ore Wetting	Evaporation	Slope Run-Off	Ore Depth:	0 ft	60 ft	120 ft	180 ft	240 ft	Cumulative Total	
											Area at Depth:	5,121,891 sq ft	1,573,729 sq ft	1,196,429 sq ft	688,800 sq ft	9,660 sq ft		
0	0.0%	0.00000 ft	0 cu ft	0 cu ft	0 cu ft	0 cu ft	0 cu ft	0 cu ft	0 cu ft	0 cu ft	0 cu ft	0 cu ft	0 cu ft	0 cu ft	0 cu ft	0 cu ft	0 cu ft	
1	15.9%	0.06301 ft	0 cu ft	374,693 cu ft	374,693 cu ft	-374,693 cu ft	0 cu ft	-2,536 cu ft	0 cu ft	54,489 cu ft	322,740 cu ft						374,693 cu ft	
2	31.8%	0.06301 ft	-20,052 cu ft	374,091 cu ft	728,732 cu ft	-354,039 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	54,489 cu ft	322,740 cu ft						748,784 cu ft	
3	42.7%	0.04303 ft	-20,052 cu ft	254,439 cu ft	963,119 cu ft	-234,387 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	37,206 cu ft	220,371 cu ft						1,003,223 cu ft	
4	53.6%	0.04303 ft	-20,052 cu ft	254,439 cu ft	1,197,506 cu ft	-234,387 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	34,351 cu ft	203,464 cu ft						1,257,662 cu ft	
5	63.6%	0.03972 ft	-20,052 cu ft	234,677 cu ft	1,412,131 cu ft	-214,625 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	33,128 cu ft	196,218 cu ft	74,373 cu ft						1,492,340 cu ft
6	73.3%	0.03831 ft	-20,052 cu ft	300,581 cu ft	1,692,660 cu ft	-280,529 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	33,128 cu ft	99,638 cu ft	74,373 cu ft						1,792,921 cu ft
7	78.2%	0.01945 ft	-20,052 cu ft	187,693 cu ft	1,860,303 cu ft	-167,643 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	16,822 cu ft	25,993 cu ft	22,961 cu ft						1,980,615 cu ft
8	83.1%	0.01945 ft	-20,052 cu ft	164,101 cu ft	2,004,436 cu ft	-144,053 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	16,822 cu ft	50,783 cu ft						2,144,720 cu ft	
9	86.1%	0.01184 ft	-20,052 cu ft	118,534 cu ft	2,102,837 cu ft	-98,481 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	10,240 cu ft	60,649 cu ft	50,783 cu ft						2,263,254 cu ft
10	89.1%	0.01184 ft	-20,052 cu ft	114,637 cu ft	2,197,423 cu ft	-94,585 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	10,240 cu ft	60,649 cu ft	46,887 cu ft	0 cu ft					2,377,891 cu ft
11	90.8%	0.00677 ft	-20,052 cu ft	139,129 cu ft	2,316,499 cu ft	-119,077 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	5,651 cu ft	45,217 cu ft	5,654 cu ft						2,517,020 cu ft
12	92.5%	0.00677 ft	-20,052 cu ft	116,873 cu ft	2,413,320 cu ft	-96,821 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	5,651 cu ft	34,657 cu ft	5,654 cu ft						2,633,893 cu ft
13	93.8%	0.00507 ft	-20,052 cu ft	88,811 cu ft	2,482,079 cu ft	-68,759 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	4,388 cu ft	25,993 cu ft	22,961 cu ft	0 cu ft					2,722,704 cu ft
14	95.1%	0.00507 ft	-20,052 cu ft	79,827 cu ft	2,541,854 cu ft	-59,775 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	4,388 cu ft	25,993 cu ft	34,351 cu ft						2,802,531 cu ft
15	96.0%	0.00381 ft	-20,052 cu ft	69,269 cu ft	2,591,071 cu ft	-49,217 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	3,291 cu ft	19,494 cu ft	13,976 cu ft	3,291 cu ft	0 cu ft				2,871,800 cu ft
16	97.0%	0.00381 ft	-20,052 cu ft	94,562 cu ft	2,665,581 cu ft	-74,510 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	3,291 cu ft	19,494 cu ft	7,986 cu ft	34,376 cu ft	0 cu ft				2,966,363 cu ft
17	97.8%	0.00296 ft	-20,052 cu ft	72,579 cu ft	2,718,108 cu ft	-52,526 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	2,560 cu ft	15,162 cu ft	7,986 cu ft	17,456 cu ft	32,552 cu ft				3,038,941 cu ft
18	98.5%	0.00296 ft	-20,052 cu ft	60,257 cu ft	2,758,813 cu ft	-40,205 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	2,560 cu ft	15,162 cu ft	5,990 cu ft	17,456 cu ft	22,227 cu ft				3,099,198 cu ft
19	99.0%	0.00211 ft	-20,052 cu ft	48,363 cu ft	2,786,624 cu ft	-28,311 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	1,828 cu ft	10,830 cu ft	5,990 cu ft	10,625 cu ft	22,227 cu ft				3,147,561 cu ft
20	99.6%	0.00211 ft	-20,052 cu ft	45,160 cu ft	2,811,732 cu ft	-25,108 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	1,828 cu ft	10,830 cu ft	4,492 cu ft	10,625 cu ft	20,522 cu ft	0 cu ft			3,192,721 cu ft
21	99.8%	0.00085 ft	-20,052 cu ft	32,737 cu ft	2,824,416 cu ft	-12,685 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	731 cu ft	4,332 cu ft	4,492 cu ft	6,072 cu ft	19,791 cu ft	457 cu ft			3,225,458 cu ft
22	100.0%	0.00085 ft	-20,052 cu ft	21,997 cu ft	2,826,362 cu ft	-1,945 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	731 cu ft	4,332 cu ft	3,494 cu ft	6,072 cu ft	10,050 cu ft	457 cu ft			3,247,455 cu ft
23	100.0%	0.00000 ft	-20,052 cu ft	15,271 cu ft	2,821,581 cu ft	-4,781 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	0 cu ft	0 cu ft	3,494 cu ft	4,554 cu ft	10,050 cu ft	312 cu ft			3,262,727 cu ft
24	100.0%	0.00000 ft	-20,052 cu ft	10,340 cu ft	2,811,869 cu ft	-9,712 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	0 cu ft	0 cu ft	2,496 cu ft	4,554 cu ft	6,117 cu ft	312 cu ft			3,273,067 cu ft
25			-20,052 cu ft	9,178 cu ft	2,800,995 cu ft	-10,874 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	0 cu ft	0 cu ft	2,496 cu ft	3,415 cu ft	6,117 cu ft	288 cu ft			3,282,245 cu ft
26			-20,052 cu ft	5,049 cu ft	2,785,992 cu ft	-15,003 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	0 cu ft	0 cu ft	998 cu ft	3,415 cu ft	3,496 cu ft	278 cu ft			3,287,294 cu ft
27			-20,052 cu ft	4,153 cu ft	2,770,093 cu ft	-15,899 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	0 cu ft	0 cu ft	998 cu ft	3,496 cu ft	141 cu ft	3,291,447 cu ft			
28			-20,052 cu ft	2,281 cu ft	2,752,322 cu ft	-17,771 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	0 cu ft	0 cu ft	2,656 cu ft	4,332 cu ft	6,072 cu ft	21 cu ft			3,293,729 cu ft
29			-20,052 cu ft	1,467 cu ft	2,733,737 cu ft	-18												



CLIENT: Rosemont Copper Co.

PROJECT: Heap Leach Facility

SUBJECT: Water Balance & Pond Sizing

DETAILS: Attachment 2e: Stormwater Volume - Case 5

JOB NO: 320807

BY: EMS

DATE: 4/17/2009

Average Distance Above Liner			Time to Travel
Model Assumptions	Value	Area	
Shutdown Duration	1 hr	0 ft	2,149,770 sq ft
Plant Flow	2,500 gpm	60 ft	2,524,432 sq ft
Runoff from slopes	25%	120 ft	2,441,055 sq ft
Total Lined Area	8,590,509 sq ft	180 ft	1,459,654 sq ft
Total Heap Slope Area	6,440,739 sq ft	240 ft	15,598 sq ft
Permeability	0.00328 ft/sec	300 ft	0 sq ft
Event Size	4.75 in		25.00 hr
Process Flow	2,500 gpm		20,052 cu ft/hr
Tons Placed	38,000 t/d		
Moisture of ore from Mine	2%		
Field Capacity of ore	7%		
Evaporation	3%		

Hour	% of Rainfall	Amount of Rainfall	Pump to Heap Leach	Total Inflow	Volume in Pond	Change in Volume	Process Flow	Ore Wetting	Evaporation	Slope Run-Off	Ore Depth:	0 ft	60 ft	120 ft	180 ft	240 ft	Cumulative Total		
											Area at Depth:	2,149,770 sq ft	2,524,432 sq ft	2,441,055 sq ft	1,459,654 sq ft	15,598 sq ft			
0	0.0%	0.00000 ft	0 cu ft	0 cu ft	0 cu ft	0 cu ft	0 cu ft	0 cu ft	0 cu ft	0 cu ft	0 cu ft						0 cu ft		
1	15.9%	0.06301 ft	0 cu ft	234,140 cu ft	234,140 cu ft	234,140 cu ft	20,052 cu ft	-2,536 cu ft	0 cu ft	101,215 cu ft	135,461 cu ft						234,140 cu ft		
2	31.8%	0.06301 ft	-20,052 cu ft	233,538 cu ft	447,826 cu ft	213,486 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	101,215 cu ft	135,461 cu ft						467,679 cu ft		
3	42.7%	0.04303 ft	-20,052 cu ft	158,468 cu ft	586,042 cu ft	138,416 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	69,111 cu ft	92,495 cu ft						626,146 cu ft		
4	53.6%	0.04303 ft	-20,052 cu ft	158,468 cu ft	724,458 cu ft	138,416 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	69,111 cu ft	92,495 cu ft						784,614 cu ft		
5	63.6%	0.03972 ft	-20,052 cu ft	146,069 cu ft	850,475 cu ft	126,017 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	63,809 cu ft	85,398 cu ft	0 cu ft					930,683 cu ft		
6	73.3%	0.03831 ft	-20,052 cu ft	260,057 cu ft	1,090,480 cu ft	240,005 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	61,536 cu ft	82,357 cu ft	119,302 cu ft						1,190,741 cu ft	
7	78.2%	0.01945 ft	-20,052 cu ft	189,232 cu ft	1,259,660 cu ft	166,180 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	31,248 cu ft	41,820 cu ft	119,302 cu ft						1,379,973 cu ft	
8	83.1%	0.01945 ft	-20,052 cu ft	151,391 cu ft	1,399,999 cu ft	131,339 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	31,248 cu ft	41,820 cu ft	81,461 cu ft						1,531,364 cu ft	
9	86.1%	0.01184 ft	-20,052 cu ft	122,799 cu ft	1,493,746 cu ft	102,747 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	19,020 cu ft	25,456 cu ft	81,461 cu ft						1,654,163 cu ft	
10	89.1%	0.01184 ft	-20,052 cu ft	116,549 cu ft	1,590,244 cu ft	96,497 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	19,020 cu ft	25,456 cu ft	75,211 cu ft	0 cu ft					1,770,712 cu ft	
11	90.8%	0.00677 ft	-20,052 cu ft	210,171 cu ft	1,780,363 cu ft	190,119 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	14,546 cu ft	72,533 cu ft	115,362 cu ft						1,980,884 cu ft	
12	92.5%	0.00677 ft	-20,052 cu ft	174,470 cu ft	1,934,781 cu ft	154,418 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	10,869 cu ft	14,546 cu ft	36,831 cu ft	115,362 cu ft						2,155,354 cu ft
13	93.8%	0.00507 ft	-20,052 cu ft	131,525 cu ft	2,046,254 cu ft	111,473 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	8,152 cu ft	10,910 cu ft	36,831 cu ft	78,770 cu ft						2,286,879 cu ft
14	95.1%	0.00507 ft	-20,052 cu ft	117,113 cu ft	2,143,315 cu ft	97,061 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	8,152 cu ft	10,910 cu ft	22,419 cu ft	78,770 cu ft						2,403,992 cu ft
15	96.0%	0.00381 ft	-20,052 cu ft	106,304 cu ft	2,229,567 cu ft	86,252 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	6,114 cu ft	8,182 cu ft	22,419 cu ft	72,727 cu ft	0 cu ft					2,510,296 cu ft
16	97.0%	0.00381 ft	-20,052 cu ft	163,088 cu ft	2,372,803 cu ft	143,036 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	6,114 cu ft	8,182 cu ft	12,811 cu ft	70,137 cu ft	68,982 cu ft					2,673,384 cu ft
17	97.8%	0.00296 ft	-20,052 cu ft	125,389 cu ft	2,477,940 cu ft	105,337 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	4,755 cu ft	6,364 cu ft	12,811 cu ft	35,615 cu ft	68,982 cu ft					2,798,773 cu ft
18	98.5%	0.00296 ft	-20,052 cu ft	100,306 cu ft	2,558,194 cu ft	80,254 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	4,755 cu ft	6,364 cu ft	9,608 cu ft	35,615 cu ft	47,102 cu ft					2,899,079 cu ft
19	99.0%	0.00211 ft	-20,052 cu ft	83,193 cu ft	2,621,334 cu ft	63,141 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	3,396 cu ft	4,546 cu ft	9,608 cu ft	21,679 cu ft	47,102 cu ft					2,982,272 cu ft
20	99.6%	0.00211 ft	-20,052 cu ft	77,177 cu ft	2,678,459 cu ft	57,125 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	3,396 cu ft	4,546 cu ft	21,679 cu ft	21,679 cu ft	43,488 cu ft	0 cu ft				3,059,449 cu ft
21	99.8%	0.00085 ft	-20,052 cu ft	62,309 cu ft	2,720,717 cu ft	42,257 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	1,359 cu ft	1,818 cu ft	7,206 cu ft	12,388 cu ft	41,939 cu ft	737 cu ft				3,121,758 cu ft
22	100.0%	0.00085 ft	-20,052 cu ft	40,065 cu ft	2,740,730 cu ft	20,013 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	1,359 cu ft	1,818 cu ft	5,605 cu ft	12,388 cu ft	21,298 cu ft	737 cu ft				3,161,824 cu ft
23	100.0%	0.00000 ft	-20,052 cu ft	33,558 cu ft	2,752,435 cu ft	13,505 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	0 cu ft	0 cu ft	5,605 cu ft	9,291 cu ft	21,298 cu ft	503 cu ft				3,195,381 cu ft
24	100.0%	0.00000 ft	-20,052 cu ft	23,623 cu ft	2,757,806 cu ft	3,571 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	0 cu ft	0 cu ft	4,003 cu ft	9,291 cu ft	12,963 cu ft	503 cu ft				3,219,004 cu ft
25			-20,052 cu ft	21,261 cu ft	2,759,151 cu ft	1,209 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	0 cu ft	0 cu ft	4,003 cu ft	6,968 cu ft	12,963 cu ft	465 cu ft				3,240,265 cu ft
26			-20,052 cu ft	13,287 cu ft	2,752,251 cu ft	-6,765 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	0 cu ft	0 cu ft	1,601 cu ft	6,968 cu ft	7,407 cu ft	448 cu ft				3,253,553 cu ft
27			-20,052 cu ft	11,518 cu ft	2,743,317 cu ft	-8,534 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	0 cu ft	0 cu ft	1,601 cu ft	5,420 cu ft	7,407 cu ft	228 cu ft				3,265,071 cu ft
28																			



CLIENT: Rosemont Copper Co.

PROJECT: Heap Leach Facility

SUBJECT: Water Balance & Pond Sizing

DETAILS: Attachment 2f: Stormwater Volume - Case 6

JOB NO: 320807

BY: EMS

DATE: 4/17/2009

Model Assumptions	Value
Shutdown Duration	1 hr
Plant Flow	2,500 gpm
Dunoff from slopes	25%
Total Lined Area	8,590,500 sq ft
Total Heap Slope Area	7,048,617 sq ft
Permeability	0.00328 ft/sec
Event Size	4.75 in
Process Flow	2,500 gpm 20,052 cu ft/hr
Tons Placed	38,000 t/d
Moisture of ore from Mine	2%
Field Capacity of ore	7%
Evaporation	3%

Average Distance Above Liner	Area	Time to Travel
0 ft	1,541,892 sq ft	0.00 hr
60 ft	1,457,668 sq ft	5.00 hr
120 ft	1,433,649 sq ft	10.00 hr
180 ft	1,893,254 sq ft	15.00 hr
240 ft	1,819,421 sq ft	20.00 hr
300 ft	445,225 sq ft	25.00 hr

Hour	% of Rainfall	Amount of Rainfall	Pump to Heap Leach	Total Inflow	Volume in Pond	Change in Volume	Process Flow	Ore Wetting	Evaporation	Slope Run-Off	Ore Depth:	0 ft	60 ft	120 ft	180 ft	240 ft	300 ft	Cumulative Total	
											Area at Depth:	1,541,892 sq ft	1,457,068 sq ft	1,433,649 sq ft	1,893,254 sq ft	1,819,421 sq ft	445,225 sq ft		
0	0.0%	0.00000 ft	0 cu ft	0 cu ft	0 cu ft	0 cu ft	0 cu ft	0 cu ft	0 cu ft	0 cu ft	0 cu ft	0 cu ft						0 cu ft	
1	15.9%	0.06301 ft	0 cu ft	198,644 cu ft	198,644 cu ft	198,644 cu ft	0 cu ft	-2,536 cu ft	0 cu ft	104,023 cu ft	97,158 cu ft							198,644 cu ft	
2	31.8%	0.06301 ft	-20,052 cu ft	198,043 cu ft	376,635 cu ft	177,991 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	104,023 cu ft	97,158 cu ft							396,687 cu ft	
3	42.7%	0.04303 ft	-20,052 cu ft	134,231 cu ft	404,999 cu ft	114,179 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	71,028 cu ft	66,340 cu ft							530,918 cu ft	
4	53.6%	0.04303 ft	-20,052 cu ft	134,231 cu ft	604,999 cu ft	114,179 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	71,028 cu ft	66,340 cu ft							665,149 cu ft	
5	63.6%	0.03972 ft	-20,052 cu ft	123,692 cu ft	708,633 cu ft	103,640 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	65,579 cu ft	61,251 cu ft	0 cu ft						788,841 cu ft	
6	73.3%	0.03831 ft	-20,052 cu ft	188,034 cu ft	876,615 cu ft	167,982 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	63,243 cu ft	59,069 cu ft	68,860 cu ft						976,876 cu ft	
7	78.2%	0.01945 ft	-20,052 cu ft	127,831 cu ft	984,394 cu ft	107,779 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	32,115 cu ft	29,995 cu ft	68,860 cu ft						1,104,707 cu ft	
8	83.1%	0.01945 ft	-20,052 cu ft	105,990 cu ft	1,070,332 cu ft	85,938 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	32,115 cu ft	29,995 cu ft	47,018 cu ft						1,210,697 cu ft	
9	86.1%	0.01184 ft	-20,052 cu ft	81,686 cu ft	1,131,966 cu ft	61,634 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	19,548 cu ft	18,258 cu ft	47,018 cu ft						1,292,383 cu ft	
10	89.1%	0.01184 ft	-20,052 cu ft	78,079 cu ft	1,189,993 cu ft	58,027 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	19,548 cu ft	18,258 cu ft	43,411 cu ft	0 cu ft					1,370,461 cu ft	
11	90.8%	0.00677 ft	-20,052 cu ft	128,083 cu ft	108,031 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	11,170 cu ft	10,433 cu ft	41,865 cu ft	67,753 cu ft						1,498,544 cu ft	
12	92.5%	0.00677 ft	-20,052 cu ft	107,477 cu ft	1,385,448 cu ft	87,425 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	11,170 cu ft	10,433 cu ft	21,259 cu ft	67,753 cu ft						1,606,021 cu ft
13	93.8%	0.00507 ft	-20,052 cu ft	80,586 cu ft	1,445,982 cu ft	60,534 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	8,378 cu ft	7,825 cu ft	21,259 cu ft	46,262 cu ft						1,696,607 cu ft
14	95.1%	0.00507 ft	-20,052 cu ft	72,267 cu ft	1,498,197 cu ft	52,215 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	8,378 cu ft	7,825 cu ft	12,940 cu ft	46,262 cu ft						1,758,874 cu ft
15	96.0%	0.00381 ft	-20,052 cu ft	64,667 cu ft	1,542,812 cu ft	44,615 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	6,283 cu ft	5,869 cu ft	12,940 cu ft	42,713 cu ft	0 cu ft					1,823,941 cu ft
16	97.0%	0.00381 ft	-20,052 cu ft	147,073 cu ft	1,669,834 cu ft	127,021 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	6,283 cu ft	5,869 cu ft	7,394 cu ft	41,192 cu ft	89,473 cu ft					1,970,615 cu ft
17	97.8%	0.00296 ft	-20,052 cu ft	124,098 cu ft	1,773,880 cu ft	104,046 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	4,887 cu ft	4,584 cu ft	7,394 cu ft	20,917 cu ft	89,473 cu ft					2,094,713 cu ft
18	98.5%	0.00296 ft	-20,052 cu ft	93,870 cu ft	1,847,697 cu ft	73,818 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	4,887 cu ft	4,584 cu ft	20,917 cu ft	61,093 cu ft						2,188,583 cu ft
19	99.0%	0.00211 ft	-20,052 cu ft	82,984 cu ft	1,910,830 cu ft	62,932 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	3,491 cu ft	3,260 cu ft	5,546 cu ft	12,732 cu ft	61,093 cu ft					2,271,567 cu ft
20	99.6%	0.00211 ft	-20,052 cu ft	76,911 cu ft	1,967,488 cu ft	56,859 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	3,491 cu ft	3,260 cu ft	4,159 cu ft	12,732 cu ft	56,406 cu ft	0 cu ft				2,348,478 cu ft
21	99.8%	0.00085 ft	-20,052 cu ft	151,379 cu ft	2,098,815 cu ft	131,327 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	1,396 cu ft	1,304 cu ft	4,159 cu ft	7,275 cu ft	54,397 cu ft	85,984 cu ft				2,499,857 cu ft
22	100.0%	0.00085 ft	-20,052 cu ft	123,680 cu ft	2,202,443 cu ft	103,628 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	1,396 cu ft	1,304 cu ft	3,239 cu ft	7,275 cu ft	27,623 cu ft	85,984 cu ft				2,623,536 cu ft
23	100.0%	0.00000 ft	-20,052 cu ft	91,887 cu ft	2,274,278 cu ft	71,835 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	0 cu ft	0 cu ft	3,239 cu ft	5,457 cu ft	27,623 cu ft	58,711 cu ft				2,715,424 cu ft
24	100.0%	0.00000 ft	-20,052 cu ft	80,154 cu ft	2,334,380 cu ft	60,102 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	0 cu ft	0 cu ft	2,311 cu ft	5,457 cu ft	16,814 cu ft	58,711 cu ft				2,795,578 cu ft
25			-20,052 cu ft	74,286 cu ft	2,388,613 cu ft	54,234 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	0 cu ft	0 cu ft	2,311 cu ft	4,092 cu ft	16,814 cu ft	54,207 cu ft	0 cu ft		2,869,863 cu ft	
26			-20,052 cu ft	84,804 cu ft	2,453,365 cu ft	64,752 cu ft	20,052 cu ft	-2,536 cu ft	-602 cu ft	0 cu ft	924 cu ft								



CLIENT: Rosemont Copper Co.

PROJECT: Heap Leach Facility

SUBJECT: Water Balance & Pond Sizing

JOB NO: 320807

BY: EMS

DATE: 4/17/2009

DETAILS: Attachment 2g: Stormwater Pond Sizing

Determine the design storm runoff volume to the Phase 1+2 Stormwater Pond and estimate the Phase 1+2 Stormwater Pond size based on given design assumptions and Arizona BADCT guidelines:

Phase 1+2 Stormwater Pond Sizing Estimate (Input & Runoff Volume Calculation)						
Side Slopes z (H:1V)	Minimum Op. Depth d _{min} (ft)	Design Storm Depth d _{st} (in)	Design Storm Duration (hr)	Dry Freeboard d _{fb} (ft)	Phase 1+2 Lined Area (ft ²)	Calculated Ro. Volume V _{ro} (ft ³)
2.5	0.0	4.75	24.0	3.0	8,590,509	2,908,134

Case 2 was used to calculate the amount of lined area and runoff volume

$$A_o = W_o \times L_o$$

$$A_d = (W_o + 2zd) \times (L_o + 2zd)$$

$$V_d = 1/3d \times (A_o + (A_o A_d)^{1/2} + A_d)$$

An iterative solution process was used, with assumptions in yellow cells and calculated comparison results in green cells. (Tools → Goal Seek)

Stormwater Pond Base - Calc.			Min. Operations - Calc.		Runoff Operations - Calculation		
Base Width W _o (ft)	Base Length L _o (ft)	Base Area A _o (ft ²)	Minimum Op. Area A _{min} (ft ²)	Minimum Op. Volume V _{min} (ft ³)	Assumed Ro. Depth d _{ro-a} (ft)	Calculated Ro. Area A _{ro-a} (ft ²)	Calculated Ro. Volume V _{ro-a} (ft ³)
360.0	400.0	144,000	144,000	0	16.4	213,018	2,908,134
400.0	450.0	180,000	180,000	0	13.8	243,362	2,908,134
450.0	500.0	225,000	225,000	0	11.5	282,816	2,908,134
500.0	550.0	275,000	275,000	0	9.7	328,034	2,908,134
550.0	600.0	330,000	330,000	0	8.2	378,900	2,908,134

Design (Direct) Precipitation Event - Calculation						Dry Freeboard - Calc.	
Base Width W _o (ft)	Assumed Direct Depth d _{do-a} (in)	Calculated Direct Area A _{do-a} (ft ²)	Calculated Direct Vol. V _{do-a} (ft ³)	Calculated Storm Vol. V _{st} (ft ³)	Calculation Error (V _{do-a} - V _{st}) (ft ³)	Dry Area A _{fb} (ft ²)	Dry Volume V _{fb} (ft ³)
360.0	4.77	214,858	85,048	85,048	0	229,002	665,678
400.0	4.77	245,329	97,109	97,109	0	260,432	758,529
450.0	4.77	284,935	112,787	112,787	0	301,192	879,078
500.0	4.77	330,315	130,750	130,750	0	347,798	1,017,056
550.0	4.77	381,350	150,951	150,951	0	400,116	1,172,087

Base Width W _o (ft)	Stormwater Pond Top - Calculation Results					
	Total Depth d (ft)	Top Width W _d (ft)	Top Length L _d (ft)	Top Area A _d (ft ²)	Total Volume V _d (ft ³)	Total Volume V _d (acre-ft)
360.0	19.8	459.0	499.0	229,002	5.3	3,658,831
400.0	17.2	485.9	535.9	260,432	6.0	3,763,744
450.0	14.9	524.4	574.4	301,192	6.9	3,899,982
500.0	13.1	565.3	615.3	347,798	8.0	4,055,929
550.0	11.6	608.0	658.0	400,116	9.2	4,231,166

Based on the results of this calculation, the Stormwater Pond can range in size from roughly 84 to 97 acre-ft, depending on the desired depth and area used.

ATTACHMENT 3
RAFFINATE POND SIZING



TETRA TECH

CLIENT: Rosemont Copper Co.	JOB NO: 320807
PROJECT: Heap Leach Facility	BY: EMS
SUBJECT: Water Balance & Pond Sizing	
DETAILS: Attachment 3: Raffinate Pond Sizing	DATE: 4/17/2009

In order to size the Raffinate Pond, the normal operations volume must be determined. This estimation was made using the total operational outflows from the Raffinate Pond, as shown below:

Raffinate Pond Operating Flow Estimate (Part 1 - Design Criteria)									
PLS Flow Rate (gpm)	Application Method	Soln. App. Loss Rate (%)	Active Area (ft²)	Pan Evaporation Coefficient	W.S. Evaporation Coefficient	Ore App. Rate (ton/d)	Ore Moisture Content (%)	Ore Field Capacity (%)	Operations Duration (hr)
2,500	Dripper	3.0%	1,000,000	0.70	0.85	38,000	2.0%	7.0%	8

Raffinate Pond Operating Flow Estimate (Part 2 - Average Year Climate Input)					
Operating Month	# Days in Month	Avg. Year Precipitation (in/mo)	Pan Evaporation (in/mo)	Pond Evaporation (in/mo)	W.S. Evaporation (in/mo)
Jan	31	1.63	4.13	2.89	3.51
Feb	28	1.46	4.28	3.00	3.64
Mar	31	1.46	7.11	4.98	6.04
Apr	30	0.69	8.50	5.95	7.23
May	31	0.24	10.38	7.27	8.82
Jun	30	0.62	10.75	7.53	9.14
Jul	31	4.87	4.93	3.45	4.19
Aug	31	4.32	2.89	2.02	2.46
Sep	30	2.15	4.40	3.08	3.74
Oct	31	1.62	6.15	4.31	5.23
Nov	30	1.15	4.11	2.88	3.49
Dec	31	1.96	3.89	2.72	3.31

Raffinate Pond Operating Flow Estimate (Part 3 - Calculation)							
Operating Month	Precipitation on Heap Area P_{NI} (ft³/d)	Incoming Ore Moisture O_{NI} (ft³/d)	Ore Moisture Retention R_{NI} (ft³/d)	PLS Flow to PLS Pond G_{NI} (ft³/d)	Raffinate Flow B_{rp} (ft³/d)	Evaporation from Heap Area E_{NI} (ft³/d)	Normal Op. Volume V_{op} (ft³)
Jan	4,382	24,359	85,256	481,250	564,126	26,361	188,042
Feb	4,345	24,359	85,256	481,250	565,597	27,795	188,532
Mar	3,925	24,359	85,256	481,250	571,617	33,394	190,539
Apr	1,917	24,359	85,256	481,250	577,629	37,398	192,543
May	645	24,359	85,256	481,250	582,701	41,199	194,234
Jun	1,722	24,359	85,256	481,250	583,306	42,881	194,435
Jul	13,091	24,359	85,256	481,250	557,032	27,976	185,677
Aug	11,613	24,359	85,256	481,250	553,751	23,216	184,584
Sep	5,972	24,359	85,256	481,250	563,468	27,293	187,823
Oct	4,355	24,359	85,256	481,250	568,912	31,120	189,637
Nov	3,194	24,359	85,256	481,250	565,626	26,673	188,542
Dec	5,269	24,359	85,256	481,250	562,646	25,768	187,549

Now, estimate the Raffinate Pond size based on given design assumptions and Arizona BADCT guidelines for June, which requires the greatest volume:

Length to Width Ratio L/W (ft/ft)	Side Slopes z (H:1V)	Minimum Op. Depth d_{min} (ft)	Normal Op. Volume V_{op} (ft³)	Design Storm Depth d_{st} (in)	Dry Freeboard d_{fb} (ft)	$A_o = W_o \times L_o$
1.75	2.5	10.0	194,435	4.75	3.0	$A_d = (W_o + 2zd) \times (L_o + 2zd)$

An iterative solution process was used, with assumptions in yellow cells and calculated comparison results in green cells. (Tools → Goal Seek)

$$V_d = 1/3d \times (A_o + (A_o A_d)^{1/2} + A_d)$$

Raffinate Pond Base - Calculation		Min. Operations - Calc.		Normal Operations - Calculation			
Base Width W_o (ft)	Base Length L_o (ft)	Base Area A_o (ft²)	Minimum Op. Area A_{min} (ft²)	Minimum Op. Volume V_{min} (ft³)	Assumed Op. Depth d_{op-a} (ft)	Calculated Op. Area A_{op-a} (ft²)	Calculated Op. Volume V_{op-a} (ft³)
40.0	70.0	2,800	10,800	63,664	11.0	25,444	194,435
55.0	96.3	5,294	15,356	98,887	9.0	28,648	194,435
70.0	122.5	8,575	20,700	141,993	7.3	32,773	194,435
85.0	148.8	12,644	26,831	192,979	6.0	37,829	194,435
100.0	175.0	17,500	33,750	251,843	5.0	43,810	194,435

Design Precipitation Event - Calculation						Dry Freeboard - Calc.	
Base Width W_o (ft)	Assumed Runoff Depth d_{ro-a} (in)	Calculated Runoff Area A_{ro-a} (ft²)	Calculated Runoff Vol. V_{ro-a} (ft³)	Calculated Storm Vol. V_{st} (ft³)	Calculation Error $(V_{ro-a} - V_{st})$ (ft³)	Dry Area A_{fb} (ft²)	Dry Volume V_{fb} (ft³)
40.0	4.81	26,090	10,327	10,327	0	31,182	85,794
55.0	4.81	29,335	11,611	11,612	0	34,735	95,992
70.0	4.80	33,509	13,264	13,264	0	39,282	109,073
85.0	4.80	38,621	15,287	15,288	0	44,819	125,046
100.0	4.80	44,663	17,679	17,679	0	51,327	143,870

Raffinate Pond Top - Calculation Results							
Base Width W_o (ft)	Total Depth d (ft)	Top Width W_d (ft)	Top Length L_d (ft)	Top Area A_d		(ft³)	(acre-ft)
				(ft²)	(acre)		
40.0	24.4	162.2	192.2	31,182	0.7	353,016	8.1
55.0	22.4	166.9	208.1	34,735	0.8	399,730	9.2
70.0	20.7	173.7	226.2	39,282	0.9	457,639	10.5
85.0	19.4	182.2	246.0	44,819	1.0	526,707	12.1
100.0	18.4	192.1	267.1	51,327	1.2	606,872	13.9

⇒ used for fresh water make-up est.

Based on the results of this calculation, the Raffinate Pond can range in size from roughly 5 to 11 acre-ft, depending on the desired depth and plan area used.

ATTACHMENT 4
HEAP LEACH WATER BALANCE CALCULATIONS



Client: Rosemont Copper Co.

Project: Heap Leach Facility

JOB NO: 320807

Subject: Water Balance & Pond Sizing

BY: EMS

Details: Attachment 4a: Heap Leach Water Balance Calculations

DATE: 4/17/2009

Raffinate Parameter Input				Ore Production Input		
PLS Flow Rate (gpm)	Application Method	Soln. App. Loss Rate (%)	Active Area (ft ²)	Ore App. Rate (ton/d)	Ore Moisture Content (%)	Ore Field Capacity (%)
2,500	Dripper	3.0%	1,000,000	38,000	2.0%	10.0%

PLS Pond Input				Raffinate Pond Input			
Base Width (ft)	Pond Area (ft ²)	Initial Pond Volume (ft ³)	Ultimate Capacity (ft ³)	Base Width (ft)	Pond Area (ft ²)	Initial Pond Volume (ft ³)	Ultimate Capacity (ft ³)
215.0	144,711	0	2,074,753	70.0	39,282	0	457,639



Client: Rosemont Copper Co.

Project: Heap Leach Facility

JOB NO: 320807

Subject: Water Balance & Pond Sizing

BY: EMS

Details: Attachment 4b: Water Balance Calculations - Average Year Precipitation

DATE: 4/17/2009

Simulated Time			Heap Leach						PLS Pond: Ult. Capacity = 2,074,753 ft ³			
Operating Year (yr)	Operating Month (mo)	# of Days in Month (d/mo)	Precipitation on Heap Area P_{hl} (ft ³ /mo)	Incoming Ore Moisture O_{hl} (ft ³ /mo)	Ore Moisture Retention R_{hl} (ft ³ /mo)	PLS Flow to PLS Pond G_{hl} (ft ³ /mo)	Raffinate Flow B_{rp} (ft ³ /mo)	Evaporation from Heap Area E_{hl} (ft ³ /mo)	Precipitation on PLS Pond P_{pp} (ft ³ /mo)	Evaporation from PLS Pond E_{pp} (ft ³ /mo)	Pregnant Solution Flow G_{pp} (ft ³ /mo)	PLS Pond Water Volume S_{pp_i} (ft ³)
1	Jan	31	135,833	755,128	3,775,641	14,918,749	18,655,639	852,211	19,657	34,863	14,903,542	0
1	Feb	28	121,667	682,051	3,410,256	13,474,999	16,891,448	809,910	17,606	36,129	13,456,476	0
1	Mar	31	121,667	755,128	3,775,641	14,918,749	18,887,856	1,070,261	17,606	60,019	14,876,337	0
1	Apr	30	57,500	730,769	3,653,846	14,437,499	18,458,927	1,155,851	8,321	71,752	14,374,068	0
1	May	31	20,000	755,128	3,775,641	14,918,749	19,231,455	1,312,194	2,894	87,622	14,834,021	0
1	Jun	30	51,667	730,769	3,653,846	14,437,499	18,629,245	1,320,336	7,477	90,746	14,354,230	0
1	Jul	31	405,833	755,128	3,775,641	14,918,749	18,435,708	902,280	58,728	41,616	14,935,861	0
1	Aug	31	360,000	755,128	3,775,641	14,918,749	18,333,990	754,728	52,096	24,396	14,946,449	0
1	Sep	30	179,167	730,769	3,653,846	14,437,499	18,034,099	852,690	25,927	37,142	14,426,284	0
1	Oct	31	135,000	755,128	3,775,641	14,918,749	18,804,007	999,745	19,536	51,915	14,886,370	0
1	Nov	30	95,833	730,769	3,653,846	14,437,499	18,098,833	834,090	13,868	34,694	14,416,673	0
1	Dec	31	163,333	755,128	3,775,641	14,918,749	18,609,763	833,835	23,636	32,837	14,909,548	0

Simulated Time			SX/EW Plant	Raffinate Pond: Ult. Capacity = 457,639 ft ³					
Operating Year (yr)	Operating Month (mo)	# of Days in Month (d/mo)	Barren Solution Flow B_{sx} (ft ³ /mo)	Precipitation on Raffinate Pond P_{rp} (ft ³ /mo)	Evaporation from Raffinate Pond E_{rp} (ft ³ /mo)	Make-up from Fresh Water (FW) Pump		Raffinate Pond Water Volume S_{rp_i} (ft ³)	
						(ft ³ /mo)	(gpm)		
1	Jan	31	14,903,542	5,336	9,464	3,756,225	629	0	
1	Feb	28	13,456,476	4,779	9,807	3,440,000	638	0	
1	Mar	31	14,876,337	4,779	16,292	4,023,032	674	0	
1	Apr	30	14,374,068	2,259	19,477	4,102,078	710	0	
1	May	31	14,834,021	786	23,785	4,420,434	741	0	
1	Jun	30	14,354,230	2,030	24,633	4,297,618	744	0	
1	Jul	31	14,935,861	15,942	11,297	3,495,202	586	0	
1	Aug	31	14,946,449	14,142	6,622	3,380,022	566	0	
1	Sep	30	14,426,284	7,038	10,082	3,610,859	625	0	
1	Oct	31	14,886,370	5,303	14,092	3,926,426	658	0	
1	Nov	30	14,416,673	3,765	9,418	3,687,813	639	0	
1	Dec	31	14,909,548	6,416	8,914	3,702,713	620	0	



Client: Rosemont Copper Co.

Project: Heap Leach Facility

JOB NO: 320807

Subject: Water Balance & Pond Sizing

BY: EMS

Details: Attachment 4c: Water Balance Calculations - Dry Year Precipitation

DATE: 4/17/2009

Simulated Time			Heap Leach						PLS Pond: Ult. Capacity = 2,074,753 ft ³			
Operating Year (yr)	Operating Month (mo)	# of Days in Month (d/mo)	Precipitation on Heap Area P_{hl} (ft ³ /mo)	Incoming Ore Moisture O_{hl} (ft ³ /mo)	Ore Moisture Retention R_{hl} (ft ³ /mo)	PLS Flow to PLS Pond G_{hl} (ft ³ /mo)	Raffinate Flow B_{rp} (ft ³ /mo)	Evaporation from Heap Area E_{hl} (ft ³ /mo)	Precipitation on PLS Pond P_{pp} (ft ³ /mo)	Evaporation from PLS Pond E_{pp} (ft ³ /mo)	Pregnant Solution Flow G_{pp} (ft ³ /mo)	PLS Pond Water Volume S_{pp_i} (ft ³)
1	Jan	31	8,292	755,128	3,775,641	14,918,749	18,787,126	856,155	19,657	34,863	14,903,542	0
1	Feb	28	11,375	682,051	3,410,256	13,474,999	17,005,150	813,321	17,606	36,129	13,456,476	0
1	Mar	31	8,625	755,128	3,775,641	14,918,749	19,004,394	1,073,757	17,606	60,019	14,876,337	0
1	Apr	30	583	730,769	3,653,846	14,437,499	18,517,604	1,157,611	8,321	71,752	14,374,068	0
1	May	31	0	755,128	3,775,641	14,918,749	19,252,074	1,312,812	2,894	87,622	14,834,021	0
1	Jun	30	1,625	730,769	3,653,846	14,437,499	18,680,834	1,321,883	7,477	90,746	14,354,230	0
1	Jul	31	174,375	755,128	3,775,641	14,918,749	18,674,325	909,438	58,728	41,616	14,935,861	0
1	Aug	31	184,333	755,128	3,775,641	14,918,749	18,515,089	760,161	52,096	24,396	14,946,449	0
1	Sep	30	32,583	730,769	3,653,846	14,437,499	18,185,216	857,223	25,927	37,142	14,426,284	0
1	Oct	31	7,042	755,128	3,775,641	14,918,749	18,935,923	1,003,703	19,536	51,915	14,886,370	0
1	Nov	30	14,750	730,769	3,653,846	14,437,499	18,182,424	836,598	13,868	34,694	14,416,673	0
1	Dec	31	10,417	755,128	3,775,641	14,918,749	18,767,409	838,564	23,636	32,837	14,909,548	0

Simulated Time			SX/EW Plant	Raffinate Pond: Ult. Capacity = 457,639 ft ³				Raffinate Pond Water Volume S_{rp_i} (ft ³)		
Operating Year (yr)	Operating Month (mo)	# of Days in Month (d/mo)	Barren Solution Flow B_{sx} (ft ³ /mo)	Precipitation on Raffinate Pond P_{rp} (ft ³ /mo)	Evaporation from Raffinate Pond E_{rp} (ft ³ /mo)	Make-up from Fresh Water (FW) Pump F_{fs}		(ft ³ /mo)	(gpm)	
						(ft ³ /mo)	(gpm)			
1	Jan	31	14,903,542	5,336	9,464	3,887,711	651	0		
1	Feb	28	13,456,476	4,779	9,807	3,553,702	659	0		
1	Mar	31	14,876,337	4,779	16,292	4,139,570	694	0		
1	Apr	30	14,374,068	2,259	19,477	4,160,755	720	0		
1	May	31	14,834,021	786	23,785	4,441,053	744	0		
1	Jun	30	14,354,230	2,030	24,633	4,349,208	753	0		
1	Jul	31	14,935,861	15,942	11,297	3,733,819	626	0		
1	Aug	31	14,946,449	14,142	6,622	3,561,121	597	0		
1	Sep	30	14,426,284	7,038	10,082	3,761,976	651	0		
1	Oct	31	14,886,370	5,303	14,092	4,058,342	680	0		
1	Nov	30	14,416,673	3,765	9,418	3,771,404	653	0		
1	Dec	31	14,909,548	6,416	8,914	3,860,359	647	0		



Client: Rosemont Copper Co.

Project: Heap Leach Facility

JOB NO: 320807

Subject: Water Balance & Pond Sizing

BY: EMS

Details: Attachment 4d: Water Balance Calculations - Wet Year Precipitation

DATE: 4/17/2009

Simulated Time			Heap Leach						PLS Pond: Ult. Capacity = 2,074,753 ft ³			
Operating Year (yr)	Operating Month (mo)	# of Days in Month (d/mo)	Precipitation on Heap Area P_{hl} (ft ³ /mo)	Incoming Ore Moisture O_{hl} (ft ³ /mo)	Ore Moisture Retention R_{hl} (ft ³ /mo)	PLS Flow to PLS Pond G_{hl} (ft ³ /mo)	Raffinate Flow B_{rp} (ft ³ /mo)	Evaporation from Heap Area E_{hl} (ft ³ /mo)	Precipitation on PLS Pond P_{pp} (ft ³ /mo)	Evaporation from PLS Pond E_{pp} (ft ³ /mo)	Pregnant Solution Flow G_{pp} (ft ³ /mo)	PLS Pond Water Volume S_{pp_i} (ft ³)
1	Jan	31	192,958	755,128	3,775,641	14,918,749	18,596,748	850,444	19,657	34,863	14,903,542	0
1	Feb	28	144,292	682,051	3,410,256	13,474,999	16,868,123	809,210	17,606	36,129	13,456,476	0
1	Mar	31	154,333	755,128	3,775,641	14,918,749	18,854,179	1,069,250	17,606	60,019	14,876,337	0
1	Apr	30	78,250	730,769	3,653,846	14,437,499	18,437,535	1,155,209	8,321	71,752	14,374,068	0
1	May	31	47,875	755,128	3,775,641	14,918,749	19,202,718	1,311,332	2,894	87,622	14,834,021	0
1	Jun	30	93,042	730,769	3,653,846	14,437,499	18,586,590	1,319,056	7,477	90,746	14,354,230	0
1	Jul	31	555,542	755,128	3,775,641	14,918,749	18,281,370	897,649	58,728	41,616	14,935,861	0
1	Aug	31	526,292	755,128	3,775,641	14,918,749	18,162,555	749,585	52,096	24,396	14,946,449	0
1	Sep	30	243,000	730,769	3,653,846	14,437,499	17,968,291	850,715	25,927	37,142	14,426,284	0
1	Oct	31	263,292	755,128	3,775,641	14,918,749	18,671,748	995,777	19,536	51,915	14,886,370	0
1	Nov	30	108,292	730,769	3,653,846	14,437,499	18,085,989	833,705	13,868	34,694	14,416,673	0
1	Dec	31	267,250	755,128	3,775,641	14,918,749	18,502,632	830,621	23,636	32,837	14,909,548	0

Simulated Time			SX/EW Plant	Raffinate Pond: Ult. Capacity = 457,639 ft ³						
Operating Year (yr)	Operating Month (mo)	# of Days in Month (d/mo)	Barren Solution Flow B_{sx} (ft ³ /mo)	Precipitation on Raffinate Pond P_{rp} (ft ³ /mo)	Evaporation from Raffinate Pond E_{rp} (ft ³ /mo)	Make-up from Fresh Water (FW) Pump		Raffinate Pond Water Volume S_{rp_i} (ft ³)		
						F _{fs}	(ft ³ /mo)	(gpm)		
1	Jan	31	14,903,542	5,336	9,464	3,697,333	620	0		
1	Feb	28	13,456,476	4,779	9,807	3,416,675	634	0		
1	Mar	31	14,876,337	4,779	16,292	3,989,355	669	0		
1	Apr	30	14,374,068	2,259	19,477	4,080,686	707	0		
1	May	31	14,834,021	786	23,785	4,391,697	736	0		
1	Jun	30	14,354,230	2,030	24,633	4,254,964	737	0		
1	Jul	31	14,935,861	15,942	11,297	3,340,863	560	0		
1	Aug	31	14,946,449	14,142	6,622	3,208,587	538	0		
1	Sep	30	14,426,284	7,038	10,082	3,545,052	614	0		
1	Oct	31	14,886,370	5,303	14,092	3,794,167	636	0		
1	Nov	30	14,416,673	3,765	9,418	3,674,970	636	0		
1	Dec	31	14,909,548	6,416	8,914	3,595,582	603	0		